

TO: J. Stout, G. Orwig, R. Fuller, S. Hori, E. Horrigan, F. Leamy(3) R. McCulfor, A. Radke(3), W. Asselin, R. Smith, A. Goedhart, C. Ayres, E. Nelson, C. Cornwell, S. Megyesi, B. Herrington(8), R. Bach, D. Markin, F. Baldwin, J. Copeland, T. Bedard, K. Bothe, L. Hilsky(4) J. Temple(4) W. Van Horn, J. Coleman
B. Lewis, V. May

FROM: S. Wilson

SUBJECT: UPPER DOOR FRAMES

The following revisions will be incorporated to increase the strength of all upper door frames.

Interchangeability is affected from an appearance standpoint only, as parts are physically interchangeable. The weatherseals may be used interchangeably to minimize obsolescence, however it is recommended that old w/seals be used with old frames and new w/seals with new frames whenever possible.

OLD NO.	NEW NO.	NAME	MODELS
640473	642579	Frame-Frt. Door Upper LH	All
640474	642580	Frame-Frt. Door Upper RH	All
640475	642577	Member-Frt. Dr. Upper Fr. (76")	All
634963	642581	W/Seal-Frt. Dr. Upper Fr. LH	All
634964	642582	W/Seal-Frt. Dr. Upper Fr. RH	All
641275	643207	Frame Assem.-Frt. Door Upper LH	All
641276	643208	Frame Assem.-Frt. Door Upper RH	All
641223	643213	Frame & Vent Wind.Assem-Frt.Door LH	All
641224	643214	Frame & Vent Wind.Assem-Frt.DoorRH	All
641229	643201	Door Assem-Frt.(Less Trim Panel)LH	All Except Aero.
641230	643202	Door Assem-Frt.(Less Trim Panel)RH	All Except Aero.
634965	642585	W/Seal-Rear Door Upper Fr.	All Except "E"
634623	642583	Frame-Rear Door Upper LH	A-11 A-12
634624	642584	Frame-Rear Door Upper RH	A-11 A-12
634617	642578	Member-Rear Door Upper Fr.(98-13/32)	A-11 A-12
633201	643209	Frame Assem-Rear Door Upper LH	A-11 A-12
633202	643210	Frame Assem-Rear Door Upper RH	A-11 A-12
639055	643203	Door Assem-Rear LH(Less Trim Panel)	A-11 A-12
639056	643204	Door Assem-Rear RH(Less Trim Panel)	A-11 A-12
639625	643501	Door Assem-Rear(Less Trim Panel)LH	A-12W
639626	643502	Door Assem-Rear(Less Trim Panel)RH	A-12W
636365	640859	Frame-Rear Door Upper LH	A-12W,A-12W6-8
636366	640860	Frame-Rear Door Upper RH	A-12W,A-12W6-8
636221	640857	Member-Rear Door Upper Fr.(99-3/8)	A-12W,A-12W6-8
635295	643511	Frame Assem-Rear Door Upper LH	A-12W,A-12W6-8
635296	643512	Frame Assem-Rear Door Upper RH	A-12W,A-12W6-8
636697	640861	Frame-ctr. Door Upper LH	A-12W6-8
636698	640862	Frame-ctr. Door Upper RH	A-12W6-8
636682	640858	Member-ctr. Door Upper Fr.(99-3/4)	A-12W6-8
639781	643503	Door Assem-Frt.(Less Trim Panel)LH	A-12W6-8
639782	643504	Door Assem-Frt.(Less Trim Panel)RH	A-12W6-8
639629	643505	Door Assem-Rear(Less Trim Panel)LH	A-12W6-8
639630	643506	Door Assem-Rear(Less Trim Panel)RH	A-12W6-8
639801	643507	Door Assem-Center(Less Trim Panel)LH	A-12W6-8
639802	643508	Door Assem,Center(Less Trim Panel)RH	A-12W6-8
635483	643509	Frame Assem-Center Door Upper LH	A-12W6-8
635484	643510	Frame Assem-Center Door Upper RH	A-12W6-8
642165	642401	Frame-Rear Door Upper LH-129 WB	A-11E,A-12E
642166	642402	Frame-Rear Door Upper RH-129 WB	A-11E,A-12E
453666		Screw & L/W Assem.-#8-32 x 3/8(Remove 6)	All Models
	159583	Screw-#8-32 x 3/8(Add 6)	All Models
	131182	Lockwasher-#8 Lt.Spr.(Add 6)	All Models

SUBJECT: UPPER DOOR FRAMES (Cont'd.)

OLD NO.	NEW NO.	NAME	MODELS
642170	642397	Member-Rear Door Upper Fr.-129WB(107-13/32)	A-11E,A-12E
642168	642403	W/Seal-Rear Door Upper Fr.-129WB	A-11E,A-12E
641151	643211	Frame Assem-Rear Door Upper LH-129 WB	A-11E,A-12E
641152	643212	Frame Assem-Rear Door Upper RH-129 WB	A-11E,A-12E
641135	643205	Door Assem-Rear LH-129 WB	A-11E,A-12E
641136	643206	Door Assem-Rear RH-129 WB	A-11E,A-12E
634247	642603	Molding-Rear Quarter Window LH	A-12,A-12E
634248	642604	Molding-Rear Quarter Window RH	A-12,A-12E
634311	642601	Member - Rear Quarter Window Mldg.	A-12,A-12E

This revision is to be effective as follows:

- A-12, A-12W, A-11E, A-12E(Soon as New is Avail.)
- A-11 (When surplus stock is depleted)
- A-12W6, A-12W8 (When surplus notched stock is depleted)

NOTE: Use old Quarter Window Frames (634247 & 8) with new upper door frames until new quarter window frame is available. Disposition of old stock of 634247 & 8 will be provided when new is available.

This Revision incorporated on the following Chassis:

- A-11 Chassis No. 25800
- *A-12 Chassis No. 25077 Frt.Door & 25414 Rear Door
- A-11E, A-12E Chassis No. 25077
- **A-12W Chassis No. 25077 Frt. Door & 25412 Rear Door
- A-12W6 & 8 Chassis No. 1367
- *Ref.Production Change Notice No.642577 & 642578
- **Ref. Production Change Notice No.642577 & 640857

Aerobus Chassis No. Added 4-8-65