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FROM: S. Wilson

SUBJECT: 6 CYL. G.M. ENGINE REVISION (Result of G.M. Changes for 1965)

CANCELLED & NEW PARTS

OLD NO.	NEW NO.	DESCRIPTION
444148	----	Tee (Limit to S.W. Governor)
702373	----	Connector (Chg. qty. from (2) to (1)
701150	701314	& Engine Assem. - 230 Cu.In. 6 Cyl. Std. Trans.
701151	701315	& Engine Assem. - 230 cu.In. 6 Cyl. Auto. Trans.
701250	701316	Kit-Engine Accessory - 6 Cyl.
701057	701313	# Gage Assem. - Oil Level - 6 Cyl. (Kit)
701058	702420	Tube - Oil Level Gage - 6 Cyl. (Kit)
702105	-----	Elbow - Crankcase Vent Hose (Limit to S.W. Governor)
702219	702483	Hose - Crankcase Vent.(Limit 702219 to V-8 Eng.)
702239	702484	Hose - Manif. to Master-Vac.
702275	702469	Brkt. - Eng. Mtg. Adapter - 6 Cyl. LH
702276	702470	Brkt. - Eng. Mtg. Adapter - 6 Cyl. RH
702045	702467	Brkt. - Frame Eng. Mount Frt. LH
702046	702468	Brkt. - Frame Eng. Mount Frt. RH
701012	701345	Crossmember Assem. - Frt. Susp. Rear
701131	701346	Mtg. Assem. - Frt. Eng. - 6 Cyl. (Kit)
-----	702479	Brkt. - Eng. Mtg. Stop - 6 Cyl. (Kit)
702164	702477	Spacer - Frt. Eng. Mtg. - 6 Cyl. (Kit)
702165	701347	Brkt. Assem. - Frt. Eng. Mtg. LH - 6 Cyl. (Kit)
702166	701348	Brkt. Assem. - Frt. Eng. Mtg. RH - 6 Cyl. (Kit)
-----	702478	Connector - C.C. Vent Hose - 6 Cyl. (Kit)
701014	701350	Frame Assem.-Complete
701195	701352	Frame Assem. - Complete - 129" W.B.
701196	701351	Frame Sub Assem. - 129" W.B.
701197	701349	Frame Assem. - Frt. Section - 129" W.B.
-----	702498	Plug - Manifold (Governor)

The following internal engine parts are also being revised.

1. 3852869 Cyl. & Case Assy. replaces 3852577.
2. 3864884 * Cyl. Hd. replaces 3824436.
3. 3860388 * Connecting Rod & Piston Assy. replaces 3851012.
4. 3852860 Oil Pan replaces 3788440
5. 3852864 Oil Pump replaces 3853700
6. 106972 Oil Pump bolt removed
7. 103319 Oil Pump washer removed
8. 3816622 Oil Pump nut added
9. 106972 Oil Pump support bolt added
10. 3855446 * Crankcase Vent Hole plug replaces 3836550
11. 179817 * Water Pump bolt replaces 179818
12. 3859375/3859377 * Inlet & Exh. Manif. replaces 3848950/3848952
13. 3868820 * Water Pump replaces 3788475.

This revision was incorporated on Chassis No. 23362.

With the exception of parts marked thus (*) service of both old & new must be maintained as parts are not interchangeable.

& New engines can be used with old frame providing old frt. eng. mounts are used.

* Parts which can be used interchangeably.

701057 Can be used on 1965 engines with 702420 tube only.

(OVER)

These revisions were incorporated on the following Chassis numbers.

- A. 701314 Std. Trans. Engine - 23547
- B. 701315 Auto. Trans. Engine - 23362
- C. 701316 Accessory Kit - 23547
 - Includes new parts:
 - 701313 Oil Level Gage
 - 702420 Oil Level Gage Tube
 - 701346 Front Engine Mount
 - 702479 Eng. Mtg. Stop Brkt.
 - 702477 Eng. Mtg. Spacer
 - 701347 LH Eng. Mtg. Brkt.
 - 701348 RH Eng. Mtg. Brkt.
 - 702478 Crankcase Vent Hose Connector

Above Chassis numbers per Production Change Notices.