

June 9, 1964

Rev. August 1, 1964

June 11, 1964

ENGINEERING MEMORANDUM #62

TO: J. Stout, P. Visser, R. G. Fuller, J. Coleman, S. Hori,
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J. Temple (4), K. Bothe, L. Hilsky (4), A. Radke (3), D. Markin,
B. Herrington (8), W. Asselin, D. Bach, F. Baldwin, S. Megyesi.

FROM: S. Wilson

SUBJECT: INSTRUMENT PANEL CLOCK

We have been advised by the Purchasing Dept. that the clock we are currently using will no longer be available when our present stock is depleted. As there seems to be no other clock of the same size available which could be used in the same instrument panel hole the following changes will be made.

NEW PARTS

643061 Clock Assem. - Instr. Panel
643064 Clock Assem. - Instr. Panel (Complete)
643065 Socket & Harness Assem. - Clock (Furn. in 643061)
643066 Socket & Harness Assem. - Clock (Reworked)
642569 Brkt. - Instr. Panel Clock Mtg.
642567 Panel - Instr. Center (Clock)
640824 Panel - Instr. Center Clock - Aerobus
642568 Bezel - Instr. Panel Clock

CANCELLED PARTS

639237 Clock Assem. - Instr. Panel Complete
639343 Clock Assem. - Instr. Panel (Furn. in 639237)
640200 Brkt. - Instr. Panel Clock (Furn. in 639237)
639256 Socket & Harness Assem. - Clock
640366 Cover - Instr. Panel Clock Hole

CHANGES REQUIRED

* 640223 Panel - Instr. Center (Remove Clock Hole)(Chg. T)
* 640611 Panel - Instr. Center (Remove Clock Hole)
640367 Retainer - Instr. Panel Hole Cover (Reduce Usage)
626537 Screw - #10-32 x 5/8 (Reduce Usage)
626441 Nut - #10 Hex. Lock (Reduce Usage)
138479 Lockwasher - #10 Ext. Tooth (Increase Usage)
120614 Nut - #10-32 Hex. (Increase Usage)

* When these changes have been incorporated, later installation of a clock will require a rework of the instrument panel rather than having a hole in all panels with a cover plate installed when a clock is not used.

** This revision incorporated on Chassis No. 22444.

** Note Added 7-17-64

** Added 9-1-64