

ENGINEERING MEMORANDUM #55

TO: J. Stout, P. Visser, R. G. Fuller, J. Coleman, S. Hori, E. Horrigan, K. Luke, F. Leamy (3), R. McCulfor, R. Smith, C. Cornwell, E. Nelson, J. Copeland, T. Bedard, J. Temple (4), K. Bothe, L. Hilsky (4), A Radke (3), D. Markin, B. Herrington (8), W. Asselin, D. Bach F. Baldwin, A. Goedhart, S. Megyesi

FROM: S. Wilson

SUBJECT: CLUTCH LINKAGE REVISION  
(Elimination of Over-Center Spring)

PARTS AFFECTED

<u>OLD NO.</u>	<u>DESCRIPTION</u>	<u>NEW NO.</u>
702054	Plate - Pedal Supt. to Instr. Panel	702359
702053	Plate - Clutch Pedal Ret. Spring	-----
93969	Lever Assem. - Cl. Ped. Ret. Spr. (Limit to Aero.)	-----
94434	Lever - Cl. Overtravel Hook (Limit to Aero.)	-----
80321	Pin - Cl. Ped. O.C. Ret. Spr. (Limit to Aero.)	-----
120396	Washer - 17/32 I.D. x 1-1/16 O.D. (Elim. 1)	-----
* 702090	Bolt - Clutch Spring Adjusting	-----
* 120376	Nut - 5/16-18 Hex. (Elim. 1)	-----
* 124824	Nut - 5/16-18 Hex. Jam (Elim. 1)	-----
70637	Spring - Cl. Ped. Overcenter (Limit to Aero.)	-----
* 702089	Spring - Br. Ped. Return (2 Was 1)	-----
* 70636	Hook - Clutch Spring (Limit to Aero.)	-----
701016	Supt. Assem. - Pedal	701249
701106	Pedal Supt. Assem. - Std. Tr. & Std. Br.	701254
701109	Pedal Supt. Assem. - Auto. Tr. & Std. Br.	701253
701110	Pedal Supt. Assem. - Std. Tr. & Pwr. Br.	701255
701111	Pedal Supt. Assem. - Auto. Tr. & Pwr. Br.	701252
701108	Pedal Assem. - Clutch Complete	701248
701094	Pedal Assem. - Clutch Welded	701247
124925	Nut - 3/8-24 Hex. Jam (Elim. 1)	120369
120369	Nut - 3/8-24 Hex. (Add 1)	-----
-----	Lever - Clutch Pedal Stop	702377

This revision is to be incorporated when stock on hand is depleted with the exception of parts noted as to be effective immediately.

\* Balance of new parts incorporated on Chassis #22226

Note Added 6-22-64;