

ENGINEERING MEMORANDUM #45

TO: J. Stout, P. Visser, R. Fuller, S. Horie, E. Horrigan, K. Lukegan,
F. Leamy (3), R. McCulfor, A. C. Radke (3), W. Asselin, R. Smith, Nelson,
A. Goedhart, E. Nelson, C. Cornwall (4), S. Megyesi, B. Herrington (8),
R. Bach, D. Markin, F. Baldwin, J. Copeland, J. Coleman, T. Badard,
K. Bothe, H. Hilskyn (4), J. Temple (4), B. McLachlin.

FROM: S. Wilson

SUBJECT: ENGINE REVISION (From Continental to Gen. Motors)

New Engines and related parts are in the process of being released.
The following procedure will be followed.

MODEL DESIGNATIONS

<u>BODY</u>	<u>CHASSIS</u>	
A-11	B-11	Taxicab W/either 6 or 8 cyl.
A-12	B-12	Pass. Car W/either 6 or 8 cyl. Chev. Eng.
A-12E	B-12E	Sedan or Limo. W/either 6 or 8 cyl. Chev. Eng.
A-12W	B-12W	Sta. Wagon W/either 6 or 8 cyl. Chev. Eng.
A-12W6	A-12W6C	6 Door Aerobus W/Chrysler V-8 eng.
A-12W8	A-12W8C	8 Door Aerobus W/Chrysler V-8 eng.

RELEASES:

Body releases will remain as is except for those parts affected by new Engines. On these we will issue cancellations with Superseding numbers if any.

Chassis releases will be reissued for every part. Parts not used with new engines will be cancelled. Carry-over parts will be reissued with the proper "B" designations (See attached sample). In other words, each and every chassis part will either be cancelled or reissued. Old parts which will continue on A-12W6C & A-12W8C will carry active releases showing these models.

General Motors Standard Parts will continue to use A-11, A-12 etc. as these are used by both Body & Chassis and it would be virtually impossible to carry both "A" designations for Body and "B" designations for Chassis.

BILLS OF MATERIAL:

Body will issue running changes and existing bills of material will be used. Chassis will require complete new bills of material.

PART NUMBERS:

Body will continue same series of numbers.

Chassis will use the following:

701,000 - 701,999 for Assemblies
702,000 - 702,999 for Details

December 4, 1963
Rev. 7-1-64;

ENGINE SPEC. NO.

Serial No. plate will designate engine. Prod. Order will call out Engine Spec. No.

EFFECTIVE POINT:

Last Chassis No. to have Continental Eng. - 15548 (Approx.)
First Chassis No. Having New Eng. - 20,001
Aerobus serial numbers will continue in the same series.

In Order to Complete our records on this changeover the following supplements are attached:

SUPPLEMENT "A"

Cancelled Body Parts

SUPPLEMENT "B"

Revised Body Parts (Includes Usage Changes)

SUPPLEMENT "C"

New Body Parts

NOTE: Chassis parts affected by this revision are not attached.
A separate (47) page list is available on request.

SAMPLE CHASSIS CHANGE

CHECKER MOTORS CORP.
KALAMAZOO, MICH.

ENGINEERING RELEASE / CHANGE

93870

DRWG. SIZE

COPIES TO

- ENGINEERING
- PURCHASING
- PROD. OFFICE
- TOOL ENGINEERING
- INSPECTION
- REC. INSPECTION
- MATERIAL CONTROL
- CHASSIS STORES
- BODY STORES
- SERVICE
- PATTERN SHOP
- EXP. ENGINEERING

NAME

CROSSMEMBER - FRAME REAR

MATERIAL

11 GA. (.1196) HRPO STL.

MODEL

B-11 B-12W A-12W6C

CHASSIS

B-12 B-12E A-12W8C

BUY

BUY

MAKE

EFFECTIVE

JOB #1

NO. REQ'D.

1 PER JOB

SUPERSEDES PART NO.

SUPERSEDED BY PART NO.

RELEASE AND CHANGE INFORMATION

DATE RELEASED

ISSUED BY

APPROVED BY

CHG. LET.

DETAIL OF CHANGE
REASON FOR CHANGE

DISPOSITION
OF STOCK

EFFECTIVE

DATE

"B" MODELS ADDED
ENGINE REVISION

NOT AFFECTED

APPROX. CHASSIS
#15520

12-4
63

PREVIOUS MODELS A-11L A-12L A-12W A-12W
 A-12W A-12W A-12E A-12W

FROM: S. Wilson

BODY PARTS CANCELLED PER ENGINE REVISION

GROUP

EN-24

MODEL

SIZE DWG.	PART NO.	DESCRIPTION	MODEL		TYPE OF BODY		DATE ISSUED
			B	M	SUPERSEDING NUMBER		
	626544	Clamp - Hose	X				
	630399	Brkt. - Glove Compt. Supt. LH	X		640575		
	630531	Gasket - Control	X				
	630539	Brkt. - Throttle Cross Shaft Body Mtg.	X		640579		
	630667	Brace - Meter Mtg. Plt.	X		640574		
	630689	Jet - W/S Washer	X		640584		
	631472	Brkt. Assem. - Thr.Cross Shaft Body Mtg.	X		641799		
	631584	Plate Assem. - Meter Mtg.	X		641475		
	631874	Motor & Ret.Plt.Assem. - W/S Wiper	X		641493		
	631896	Motor & Brkt. Assem. - W/S Wiper	X				
	631909	Pivot & Conn.Arm Assem. - Compl. LH	X		641487		
	631910	Pivot & Conn.Arm Assem. - Compl. RH	X		641488		
	631961	Cable Assem. - Control Complete	X				
	632142	Brkt. - W/S Wiper Motor	X		640541		
	633061	Control Assem. - Heater	X		641556		
	633100	Cowl & W/Shield Opening Frame Assem.	X		641468		
	633110	Mat Assem. - Frt. Floor (Gray)	X		641510		
	633139	Panel Assem. - Instrument	X		641501		
	633180	Panel Assem. - Cowl Top	X		641503		
	633216	Hsg. Assem. - Dash Mtd. Heater	X		639810		
	633227	Mat Assem. - Frt. Floor	X		641509		
	633228	Mat Assem. - Frt. Floor - Cab Std.	X		-----		
	633229	Mat Assem. - Frt. Floor - Cab.Spec.	X		641550		
	633278	Pan Assem. - Frt. Floor - Aux. Seat	X		641455 & 641534		
	633339	Pan Assem. - Frt. Floor	X		641453		
	633367	Panel & Nut Assem. - Cowl Top	X		641496		
	633395	Mat Assem. - Frt. Floor - Fl. Shift	X		641549		
	633405	Mat Assem. - Rear Fl. W/Aux. Seats	X				
	633406	Mat Assem. - Rear Fl. W/O Aux. Seats	X				
	633441	Heater Assem. - Dash Mtg.	X				
	633461	Panel & Nut Assem. - Rad. Supt.	X		641451		
	633767	Mat & Skid Strip Assem.;Rear Floor Std.	X		641498		
	633768	Mat & Skid Strip Assem.;Rear Floor Spec.	X				

7-1-68

BODY PARTS CANCELLED PER ENGINE REVISION

EN-24

GROUP

SIZE DWG.	PART NO.	DESCRIPTION	MODEL		TYPE OF BODY		DATE ISSUED
			B	M	SUPERSEDEDING NUMBER		
	633864	Panel Assem. - Cowl Top (Complete)					
	633908	Cable Assem. - Temp. Cont.	X		641502		
	634017	Panel - Instrument	X		639818, 641540, 641555		
	634042	Pan - Rear Floor	X		640557		
	634094	Lever - Heater Control	X		640553		
	634317	Mat - Frt. Floor Rear Ext.	X		640565		
	634335	Mat - Rear Floor Hush	X				
	634390	Pan - Frt. Floor	X		634613		
	634448	Jute - Rear Floor	X		640522		
	634458	Pan - Rear Floor - Spec.	X		640566		
	634459	Panel - Dash Spec.	X		642548		
	634467	Panel - Instr. (Eaton Air Cond.)	X		642547		
	634540	Mat - Rear Floor (Std.)	X		642549		
	634541	Mat - Rear Floor (Spec.)	X		640567		
	634591	Mat - Rear Floor Rear Ext. LH	X		640568		
	634592	Mat - Rear Floor Rear Ext. RH	X				
	634593	Mat - Rear Floor Center	X				
	634596	Skid Strip - 3/4 x 5-1/2	X				
	634598	Skid Strip - 1" x 21-1/2	X				
	634618	Mat - Rear Floor Center (Spec.)	X				
	634671	Panel - Cowl Top	X		640551		
	634986	Pan - Frt. Floor (Floor Shift)	X		640599		
	635083	Underbody Assem. - Complete (Welded)	X		639903		
	635099	Tube Assem. Rear Seat Cush. Torque-Manual	X		639897		
	635145	Mat Assem. - Rear Floor (Rubber)	X		-----		
	635362	Underbody Assem. - Partial	X		639907		
	635365	Pan Assem. - Frt. Floor Partial	X		639908 & 641051		
	636116	Tube - Rear Seat Cushion Torque	X		640783		
	636490	Jute - Rear Floor	X		640732		
	636503	Mat - Rear Floor (Rubber)	X		640784		
	636802	Hose - Floor Mtd. Heater - 118"	X		640740		
	636804	Hose - Floor Mtd. Heater - 152"	X		640739		
	637062	Electro-Vac (Per Elec. W/S Wiper)	X				
	637207	Cable Assem. - Control	X				
	639000	Frt. End. Assem. - Complete					
	639005	Panel & Mud Flap Assem. Frt. Fend. Inner LH	X		641472 & 639918		
	639006	Panel & Mud Flap Assem. Frt. Fend. Inner RH	X		641481		
			X		641482		

3-13-64
1-13-64

ENG'R. MEMO. #45
SUPPLEMENT "A"

SHEET NO. 3 OF 5

BODY PARTS CANCELLED PER ENGINE REVISION

SIZE DWG.	PART NO.	DESCRIPTION	MODEL		TYPE OF BODY	DATE ISSUED
			B	M		
	639007	Panel Assem. - Front Fender Inner LH	X			641483
	639008	Panel Assem. - Front Fender Inner RH	X			641484
	639009	Panel & Bolt Assem. Front Fender Inner LH	X			641485
	639010	Panel & Bolt Assem. Front Fender Inner RH	X			641486
	639013	Underbody Assem. - Rear Seat Forward	X			641456 & 641532
	639014	Cowl & W/S Opening Frame Assem. - Spec.	X			641471 & 639916
	639018	Ballon Assem. - Cab	X			641458
	639023	Ballon & Underbody Assem., Rr. Seat Fwd.	X			641466
	639024	Ballon Assem. - Rear Seat Fwd. Spec.	X			641467
	639025	Underbody Assem. - Complete - Welded	X			641452 & 641530
	639026	Underbody Assem. - Aux. Seat	X			641454 & 641531
	639027	Ballon & Underbody Assembly	X			641457
	639028	Ballon & Underbody Assem. - Spec.	X			641459
	639029	Ballon & Underbody Assem. - Aux. Seat	X			641461
	639030	Ballon & Underbody Assem., Aux. Seat Spec.	X			641463
	639031	Ballon & Underbody Assem., Rear Seat Fwd.	X			641464
	639032	Ballon Assem. - Rear Seat Fwd.	X			641465
	639033	Ballon Assem. - Special	X			641460
	639035	Panel Assem. - Frt. Splash	X			639883 & 641507
	639036	Panel & Nut Assem. - Dash	X			641470 & 639917
	639085	Kit - Windshield Washer	X			641508
	639128	Panel Assem. - Dash	X			641469 & 639914
	639177	Panel & Nut Assem. - Rad. Supt. (Checker A/C)	X			639813
	639190	Hood Assem. - Complete (Less Medallion)	X			641476
	639193	Hood Assem. - Welded	X			641479
	639201	Panel Assem. - Rad. Supt.	X			641473
	639202	Panel Assem. - Rad. Supt. (Checker A/C)	X			641473
	639227	Panel Assem. - Instr. Lower Welded	X			641522
	639231	Panel Assem. - Instr. Lower Complete	X			641521
	639243	Liner Assem. - Dash	X			641535
	639250	Pump & Jar Assem. - W/S Washer	X			641511
	639251	Brkt. Assem. - W/S Wiper Jar Mtg.	X			640583
	639253	Cable Assem. - W/S Washer Control Compl.	X			
	639254	Cable Assem. - W/S Washer Control	X			
	639403	Mat Assem. - Rear Floor	X			
	639502	Reinf. & Plate Assem. - Hood Frt.	X			641480
	639550	Liner Assem. - Dash (Spec.)	X			639550
	639552	Hose Assem. - 13/32 Compr. to Cond.	X			639878 & 701233
	639917	Underbody Assem. - Rear Seat Fwd.	X			639916

BODY PARTS CANCELLED PER ENGINE REVISION

SHEET No. 4

GROUP

EN-24

MODEL

SIZE DWG.	PART NO.	DESCRIPTION	MODEL		TYPE OF BODY		DATE ISSUED
			B	M	SUPERSEDING NUMBER		

	639553	Mat & Skid Strip Assem.-Rear Seat Fwd.	X				
	639611	Balloon & Underbody Assem. - 6 Door	X			Memo #46	
	639612	Balloon Assem. - 6 Door	X			Memo #46	
	639633	Underbody Assem. - Complete (Welded)	X			Memo #46	
	639634	Balloon Assem. - 8 Door	X			Memo #46	
	639635	Balloon & Underbody Assem. - 8 Door	X			Memo #46	
	639636	Underbody Assem. - Complete (Welded)	X			Memo #46	
	639729	Hose Assem. - Flex. 1/2 Evap.to Tee	X				
	639771	Hose Assem. - Frt. Evap. Inlet (Dual)	X			639880 & ?	
	639789	Panel Assem. - Dash - V-8 Eng.	X			639881 & ?	
	639797	Pan Assem. - Frt. Floor V-8 Eng.	X			Memo #46	
	639818	Cable Assem. - Temp. Control	X			Memo #46	
	639677	Balloon + Underbody Assem	X			Memo #49	
	639678	Balloon Assem	X			639904	
						639905	
	640014	Panel - Frt. Splash	X			640560	
	640017	Panel - Frt. Fender Inner LH	X			640705	
	640018	Panel - Frt. Fender Inner RH	X			640550	
	640076	Hose - Rubber 3/16" - 18" Long	X				
	640077	Hose - Rubber 3/16" - 30" Long	X				
	640078	Tee Connector - 1/4 x 1/4 x 3/16	X				
	640097	Mat - Rear Floor - Rear Seat Fwd.	X			640569	
	640098	Mat - Rear Floor Hush (R.S.F.)	X			640267	
	640175	Brkt. - Grille Lower	X			640563	
	640224	Reinf. - Instr. Lower Panel	X			640558	
	640225	Panel - Instr. Lower - LH End	X			640561	
	640291	Reinf. - Hood Frt.	X			640753	
	640337	Panel - Rad, Supt.	X			640710	
	640341	Brkt. - Frt. Air Cond. Hsg.Mtg.Side	X			640715 & 16	
	640343	Pan - Front Floor (Checker Air Cond.)	X			640596	
	640345	Panel - Dash (Checker Air Cond.)	X			640598	
	640379	Plate - Master-Vac Mtg. Inner	X			640734	
	640380	Panel - Dash	X			640523	
	640382	Hose - Floor Mtd.Heater (Molded)	X			642529 & 30	

ENG'R. MEMO. #45
SUPPLEMENT "A"

3-13-64
4-13-64

SHEET NO. 5 of 5

BODY PARTS CANCELLED PER ENGINE REVISION

SIZE DWG.	PART NO.	DESCRIPTION	MODEL		TYPE OF BODY	DATE ISSUED
			B	M		
	640408	Brace - Radio Mtg.	X			
	640463	Plate - Heater Control	X		Memo #49	
	640671	Filler - Frt. Floor Pan - LH -V-8 Eng.	X		Memo #46	
	640672	Filler - Frt. Floor Pan - RH -V-8 Eng.	X		Memo #46	
	640673	Filler - Dash Panel V-8 Eng.	X		Memo #46	
	640700	Pan - Frt. Floor - V-8 Eng.	X		Memo #46	
	640701	Panel - Dash - V-8 Eng.	X		Memo #46	
	640706	Panel - Frt. Fender Inner RH	X			
	641119	Underbody Assem. - Compl. Welded 129 WB	X			
	641120	Underbody Assem. - Partial - 129 WB	X			
	641121	Pan Assem. - Front Floor Center-129 WB	X			
	641818	Balloon & Underbody Assem. -129 WB	X			
	641819	Balloon Assem. - 129 WB	X			
	642004	Pan - Rear Floor - Limo.	X			
	642139	Pan - Frt. Floor Center - 129 WB	X			
	642225	Mat - Frt. Floor LH - Gray Rubber	X			
	642226	Mat - Frt. Floor RH - Gray Rubber	X			
	642227	Mat - Frt. Floor LH - Black Rubber	X			
	642228	Mat - Frt. Floor RH - Black Rubber	X			
	642229	Jute - Frt. Floor Mat	X			

EN-24



ENG'R. MEMO. #45
 SUPPLEMENT "B"

FROM: S. Wilson

SUBJECT: BODY PARTS REVISED PER ENGINE REVISION
 (See Sep. Lists for New & Cancelled Parts)

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>BUY MAKE</u>	
121547	Pin-3/16 Clevis-Std. (Chg. Usage to A-11 Auto. Trans.)	X	
161909	Screw-#10 x 1 Pan Hd. C.R. Tapp (Reduce Qty.)	X	
622687	Plate - Meter Seal Inspec. (Revise Usage)		X
622688	Spring-Meter Seal Inspec. Plate (Limit to A-11 Auto. Trans.)	X	
626420	Retainer - Tinn. (Reduce A-12 Models by 2)	X	
626441	Nut - #10 Hex. Lock (Reduce A-12 Models by 1)	X	
626489	Nut & Sealer Assem. - #10 -24 (Revise Usage)	X	
626537	Screw - #10-32 x 5/8 (Reduce by 1)	X	
626547	Clip - Tubular (Reduce by 1)	X	
626577	Nut - 1/4-20 Washer Type Lock (Reduce Qty.)	X	
627297	Plate - Switch Face (Increase Usage)	X	
630455	Flap-Frt. Fender Mud LH-(Chg. Usage to (1) Per Job)	X	
630532	Nut - Holding (Buy Was Furn. in Kit)	X	
631822	Brkt. Assem. - Dash Mtg. Heater (Reduce Qty.)		X
632071	Brkt. - Dash Mtg. Heater Mtg. (Reduce Qty.)		X
633280	Member Assem. - Ctr. Floor Cross (Limit Usage to Aerobus)		X
633350	Cover & Rubber Assem. - Floor Pan (Revise Usage)		X
633908	Control Assem. - Fresh Air (Revise Lever)		X
634200	Seal - Floor Shift (Revise Usage)	X	
634263	Water Shield - Floor Shift (Revise Usage)	X	
634294	Housing - Dash Mounting Heater (Revised)		X
634296	Door - Dash Mounting Heater (Revised)		X
634381	Member - Center Floor Cross (Limit Usage to Aerobus)		X
634400	Plate - Ident. No. (Space for Eng. Spec. Provided)	X	
634613	Deadener-Pass. Compt. (A-11 Usage Added)	X	
634714	Cover-Std. Shift Floor Pan (Revise Usage)		X
634729	Rubber-Std. Shift Floor Pan Cover (Revise Usage)	X	
634863	Panel-Radiator Supt. (Limit Usage to Aerobus)		X
634993	Deadener - Rear Seat (A-11 Usage Added)	X	
635599	Hose Assem. - Flex. 5/8 Compr. to Tee (Remove A-12E)	X	
636195	Bushing-Rear Seat Mech. (Add Chassis Usage)	X	
638182	Boot - Accelerator Rod (Remove Aerobus Usage)	X	
638187	Plug - (Extra Usage)	X	

PART NO. DESCRIPTION

BUY MAKE

639001	Fender Assem. - Frt. LH (Limit Usage to Aerobus)		X
639002	Fender Assem. - Frt. RH (Limit Usage to Aerobus)		X
639011	Grille Assem. - Complete (Limit Usage to Aerobus)		X
639012	Panel Assem. - Grille Welded (Limit Usage to Aerobus)		X
639051	Hose Assem. - Frt. Evap. Inlet (Limit Usage to Aerobus)	X	
639052	Hose Assem. - Frt. Evap. Outlet (Limit Usage to Aerobus)	X	
639131	Air Cond. Assem. - Frt. Complete (Revised)		X
639198	Panel Assem. - Rear Seat Supt. (Limit Usage to Aerobus)		X
639564	Brkt. & Nut Assem. - Pedal Supt. to Instr. Panel (Limit Usage to Aerobus)		X
639564	Brkt. & Nut Assem. - Pedal Supt. to Instr. Panel (Limit Usage to Aerobus)	X	
639715	Hose Assem. - Flex. 5/16 (Remove A-12E)	X	
639809	Brkt. Assem. - Dash Mtd. Heater - Lower (Chg. Usage to all Models)	X	
639810	Hsgt. Assem. - Dash Mtd. Heater (Chg. Usage to all Models)		X
640022	Knob - Heater Control - Center (Limit to Air Cond.)	X	
640181	Panel - Rear Seat Supt. Center (Limit Usage to Aerobus)	X	
640254	Shield - Steering Column Hole (Limit Usage to Aerobus)	X	
640267	Deadener - Pass. Compt. Spec. (A-11 Usage Added)	X	
640269	Deadener - Rear Seat Frt. (A-11 Usage Added)	X	
640270	Deadener - Rear Seat Ctr. (A-11 Usage Added)	X	
640271	Deadener - Rear Seat Rear (A-11 Usage Added)	X	
640275	Spacer - Air Cond. Cont. (Add 1 Std.)	X	
640289	Bracket - Hood Lock Mtg. (Limit to Aerobus)		X
640356	Brkt. - Pedal Supt. to Instr. Panel (Limit Usage to Aerobus)		X
640363	Reinf. - Rad. Supt. Panel (Limit Usage to Aerobus)		X
640364	Reinf. - Rad. Supt. Panel (Limit Usage to Aerobus)		X
640611	Panel Instr. Center (Revise Per Memo #49)		X
640705	Panel - Frt. Fender Inner LH (Chg. Usage to all Models)		X
640709	Brkt. - Dash Mtd. Heater Lower (Chg. Usage to all Models)		X
640715	Brkt. - Frt. Air Cond. Hsg. Mtg. Side LH (Chg. Usage to all Models)		X
640716	Brkt. - Frt. Air Cond. Hsg. Mtg. Side RH (Chg. Usage to all Models)		X
640734	Plate - Master Vac. Mtg. Inner (Chg. Usage to all Models)		X
640753	Reinf. - Hood Frt. (Chg. Usage to all Models)		X

TO: W. Hay, M. Morrison (3), E. Nelson, R. Schaefer, (2),
 A. Sotha, W. Asselin, K. McQuilley.

JM: S. Wilson

BODY PARTS RELEASED PER ENGINE REVISION

- 626602 Washer - 29/64 I.D. x 3/4 O.D. x 1/16
- 626603 Washer - 17/64 I.D. x 3/4 O.D. x 1/16
- 626604 Grommet - 7/16 I.D. x 13/16 O.D. x 7/16
- 626610 Nut - 1/4-20 Weld - Gripco #C-148
- 626614 Clip - Rad. Seal Retainer

639904 *Balloon + Underbody Assem*
 65 *Balloon assembly*

- 639844 Control Assem. - Heater Temp. V-8 - Per Memo #49
- 639888 Pan Assem. - Rear Floor (Per Memo #46)
- 639897 Tube Assem. - Rear Seat Cushion Torque (Manual)
- 639903 Underbody Assem. - Complete (Welded)
- 639906 Underbody Assem. - Complete (Welded) - Per Memo #46
- 639907 Underbody Assem. - Partial - Per Memo. #46
- 639908 Pan Assem. - Front Floor Partial - Per Memo #46
- 639909 Underbody Assem. - Complete (Welded) - Per Memo. #46
- 639910 Balloon & Underbody Assem. - 6 Door - Per Memo #46
- 639911 Balloon Assembly - 6 Door - Per Memo #46
- 639912 Balloon & Underbody Assem. - 8 Door - Per Memo #46
- 639913 Balloon Assembly - 8 Door - Per Memo #46
- 639914 Panel Assem. - Dash (Hyd. Clutch) - Per Memo #46
- 639916 Cowl & W/S Opening Frame Assem. - Per Memo #46
- 639917 Panel & Nut Assem. - Dash (Hyd. Clutch) - Per Memo #46
- 639918 Frt. End Assem. - Complete

639906 *Underbody assem - comp - Frt. Shift*
 7 *Balloon + Underbody Assem - Frt. Shift*

- 640522 Pan - Frt. Floor
- 640523 Panel - Dash
- 640541 Brkt. - Elec. W/S Wiper Motor
- 640547 Strap - Elec. W/S Wiper Motor Ground
- 640550 Panel - Frt. Fender Inner RH
- 640551 Panel - Cowl Top
- 640553 Pan - Rear Floor
- 640554 Member - Center Floor Cross-Rear
- 640555 Member - Center Floor Cross-Frt.
- 640556 Panel - Rear Seat Support Center
- 640557 Panel - Instrument
- 640558 Reinf. - Instr. Lower Panel
- 640560 Panel - Front Splash
- 640561 Panel - Instrument Lower - LH End
- 640563 Bracket - Grille Lower
- 640564 Brkt. - Hood Lock Mtg.
- 640565 Lever - Heater Control
- 640566 Jute --- Rear Floor - Rubber
- 640567 Mat - Rear Floor - Rubber
- 640568 Mat - Rear Floor - Rubber - Aux. Seats
- 640569 Mat - Rear Floor - Rear Seat Fwd.
- 640573 Seal - Rad. Support Upper Ext.
- 640574 Brace - Meter Mtg. Plate
- 640575 Brkt. - Meter Mtg. Dash Panel
- 640576 Flap - Frt. Fender Mud RH

Body Released Parts Cont'd.

- 640579 Plate - Throttle Control Brkt. Mtg.
- 640580 Brace - Instr. Panel - Center
- 640581 Plate - Steering Column Hole Cover LH
- 640582 Plate - Steering Column Hole Cover RH
- 640583 Brkt. - Elec. W/S Washer Reservoir
- 640584 Insert - W/S Washer Nozzle
- 640585 Hose - 1/4" Rubber - 9" Long
- 640586 Cap - Elec. W/S Washer Plunger
- 640587 Cap - W/S Washer Reservoir
- 640588 Bracket - Pedal Suppt. to Instr. Panel
- 640589 Member - Rad. Supt. Lower
- 640590 Member - Rad. Supt. Upper
- 640591 Panel - Rad. Support Side LH
- 640592 Panel - Rad. Support Side RH
- 640593 Brkt. - Rad. Mtg. Lower
- 640594 Brkt. - Rad. Mtg. Upper
- 640595 Plate - Frt. Floor Mat Cover (Temporary)
- 640596 Pan - Front Floor (Checker Air Cond.)
- 640598 Panel - Dash (Checker Air Cond.)
- 640599 Pan - Front Floor (Floor Shift)

- 640732 Jute - Rear Floor
- 640752 Pan - Rear Floor - Per Memo #46
- 640756 Ext. - Rear Floor Pan - Per Memo #46
- 640772 Panel - Dash (Hydraulic Clutch) - Per Memo #46
- 640773 Pan - Frt. Floor - V-8 Eng. - Per Memo #46
- 640783 Tube - Rear Seat Cush. Torque
- 640784 Mat - Rear Floor (Rubber)

- 641049 Underbody Assem. - Complete (Welded)
- 641050 Underbody Assem. - Partial
- 641051 Pan Assem. - Frt. Floor Partial
- 641175 Balloon & Underbody Assem. - 129 WB
- 641176 Balloon Assem. - 129 WB
- 641451 Heater Assem. - Dash Mtg.
- 641452 Underbody Assem. - Complete Welded
- 641453 Pan Assem. - Frt. Floor
- 641454 Underbody Assem. - Aux. Seat
- 641456 Underbody Assem. - Rear Seat Forward
- 641457 Balloon & Underbody Assem.
- 641458 Balloon Assem. - Cab
- 641459 Balloon & Underbody Assem.
- 641460 Balloon Assem. - Pass. Car
- 641461 Balloon & Underbody Assem. - Aux. Seat
- 641463 Balloon & Underbody Assem. - Aux. Seat
- 641464 Balloon & Underbody Assem. - Rear Seat Fwd.
- 641465 Balloon Assem. - Rear Seat Fwd.
- 641466 Balloon & Underbody Assem. - Rear Seat Fwd.
- 641467 Balloon Assem. - Rear Seat Forward
- 641468 Cowl & W/S Opening Frame Assem. - Cab
- 641469 Panel Assem. - Dash
- 641470 Panel & Nut Assem. - Dash
- 641471 Cowl & W/S Opening Frame Assem. - Spec.
- 641472 Frt. End Assem. - Complete

Body Released Parts Cont'd.

- 641475 Plate Assem. - Meter Mtg.
- 641476 Hood Assem. - Complete (Less Medallion)
- 641477 Fender Assem. - Frt. LH
- 641478 Fender Assem. - Frt. RH
- 641479 Hood Assem. - Welded
- 641480 Reinf. & Plt. Assem. - Hood Frt.
- 641481 Panel & Mud Flap Assem. - Frt. Fend. Inner LH
- 641482 Panel & Mud Flap Assem. - Frt. Fender Inner RH
- 641483&4 Panel Assem. - Front Fender Inner LH/RH
- 641485&6 Panel & Bolt Assem. - Front Fender Inner LH/RH
- 641487 Pivot, Conn. Arm & Disc. Assem. - Compl. LH (Elec.)
- 641488 Pivot & Conn. Arm Assem. - Compl. RH (Elec.)
- 641491 Harness Assem. - Elec. W/S Wiper
- 641492 Switch Assem. - Elec. W/S Wiper
- 641493 Motor Assem. - Elec. W/S Wiper
- 641494 Brkt. Assem. - Elec. W/S Wiper Motor
- 641495 Brkt. & Nut Assem. - Elec. W/S Wiper Motor
- 641496 Panel & Nut Assem. - Cowl Top
- 641497 Panel Assem. - Rear Seat Support
- 641499 Member Assem. - Center Floor Cross - Front
- 641500 Member Assem. - Center Floor Cross - Rear
- 641502 Panel Assem. - Cowl Top (Complete)
- 641503 Panel Assem. - Cowl Top
- 641504 Grille Assem. - Complete
- 641505 Panel Assem. - Grille Welded
- 641507 Panel Assem. - Frt. Splash
- 641508 Kit - W/S Washer - Elec.
- 641509 Mat Assem. - Frt. Floor - Rubber
- 641510 Mat Assem. - Frt. Floor - Gray
- 641511 Pump Assem. - Elec. W/S Washer
- 641512 Reservoir Assem. - Elec. W/S Washer
- 641513 Switch Assem. - Elec. W/S Wiper & Washer
- 641514 Bracket & Nut Assem. - Pedal Supt. to Instr. Panel
- 641515 Member & Nut Assem. - Rad. Supt. Lower
- 641516 Member & Nut Assem. - Rad. Supt. Upper
- 641517 Panel & Nut Assem. - Rad. Supt. Side LH
- 641518 Panel & Nut Assem. - Rad. Supt. Side RH
- 641519 Panel Assem. - Rad. Support
- 641520 Brkt. & Pad Assem. - Rad. Mtg. Upper
- 641521 Panel Assem. - Instr. Lower Complete
- 641522 Panel Assem. - Instr. Lower Welded
- 641530 Underbody Assem. - Floor Shift
- 641531 Underbody Assem. - Floor Shift W/Aux. Seats
- 641532 Underbody Assem. - Rear Seat Forward
- 641533 Pan Assem. - Frt. Floor (Floor Shift)
- 641534 Pan Assem. - Frt. Floor (Floor Shift) Aux. Seats
- 641535 Liner Assem. - Heater Temp. Control
- 641540 Control Assem. - Heater Temp. Control - Rubber
- 641549 Mat Assem. - Frt. Floor - Floor Shift - Rubber
- 641550 Mat Assem. - Frt. Floor - Auto. Tr. - Rubber
- 641555 Cable Assem. - Temp. Control
- 641556 Control Assem. - Heater
- 641557 Control Assem. - Heater (Radio Conduit)
- 641558 Liner Assem. - Dash (Radio Conduit)
- 641559 Cover Assem. - Floor Shift - Chev. V-8

Body Released Parts Cont'd.

641689 Member Assem. - Center Floor Cross - Center
641690 Pan Assem. - Front Floor Center - 129 WB
641799 Plate & Bolt Assem. - Thr. Cont. Brkt. Mtg.

642146 Pan - Rear Floor - Rear Air Cond.

642312 Member - Center Floor Cross - Center
642313 Pan - Frt. Floor - Center

642320 Jute - Frt. Floor Mat
642321 Mat - Frt. Floor LH - Gray Rubber
642322 Mat - Frt. Floor RH - Gray Rubber
642323 Mat - Frt. Floor LH - Black Rubber
642324 Mat - Frt. Floor RH - Black Rubber

642505&6 Reinf. - Radiator Support Panel
642529 Hose - Floor Mtd. Heater - 53"
642530 Hose - Floor Mtd. Heater - 66"
642539 Boot - Floor Shift - Chev. V-8
642540 Plate - Heater Control
642547 Panel - Dash (Radio Conduit)
642548 Pan - Rear Floor (Radio Conduit)
642549 Panel - Instr. (Air Cond.)
642551 Cover - Floor Shift - Chev. V-8
642552 Rubber - Floor Shift - Chev. V-8