

ENGINEERING MEMO #395

To: Memo Distribution  
From: R. E. Orwig  
Subject: 1979 MODEL YEAR ENGINES AND RELATED ITEMS - PLUS OTHER DESIGN CHANGES FOR ALL CHECKER VEHICLES.  
(EFFECTIVE APPROXIMATELY OCTOBER 1, 1978.)

A. In order to comply with Federal and California Emission Standards affecting Checker Vehicles for the 1979 year, the following areas will be affected:

1. Engine Line-up.

- a. 6-Cyl, 250 CID, 1BBL Carburetor, "Federal" Emissions Standards for Light Duty Vehicles.

This will allow CMC to offer this engine in Models A-11 & A-12 only  
- - for all areas EXCEPT:  
California & New York City.

- b. 6-Cyl, 250 CID, 1BBL Carburetor, "California" Emissions Standards for Light Duty Vehicles.

This will allow CMC to offer this engine in Models A-11 & A-12 only  
- - for ALL areas - no exceptions

- c. 8-Cyl, 305 CID, 2BBL Carburetor, "Federal" Emissions Standards for Light Duty Vehicles.

This will allow CMC to offer this engine in Models A-11, A-12, A-11E & A-12E for all areas EXCEPT:  
California & New York City.

- d. 8-Cyl, 350 CID, 4BBL Carburetor, "California" Emissions Standards for Light Duty Vehicles.

This will allow CMC to offer this engine in Models A-11, A-12, A-11E & A-12E for ALL areas - No exceptions.

2. Engine Accessory Kits.

3. Carburetors

4. Various Exhaust and Evaporative Emission Control Components - and related items.

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5. Emission and Certification Labels.
- B. The following areas will also be redesigned as product improvements and/or model year related vendor mandated changes affecting CMC vehicles and are to be coordinated to this memo:
  1. Accelerator Control System (Ref. Eng. Memo #393).
  2. Steering Columns (Fwd & Rearward).
  3. Steering Gears (Fwd & Rearward).
  - (A) 4. ~~Power Steering Pumps.~~
  5. Power Brake Cylinders.
  6. Frt Disc Brake Calipers.
  7. Rear Drum Brakes.
  8. Parking Brake Cables.
  9. Frt Brake Hose & Fittings.
  10. Transmissions.
  11. Torque Converter Mounting.
  - (A) 12. Strg Gear Arm & Idler Arm(Fwd Strg)
  13. Exhaust Pipe - 6 Cyl Federal.

Following is a preliminary list of parts affected and grouped as follows:

- A. 250 L6 Federal Engine, Kits & Related 6 Cyl Parts.
- B. 250 L6 Calif. Engine, Kits & Related 6 Cyl Parts.
- C. 305 V8 2BBL Federal Engine, Kits & Related 305 V8 Parts.
- D. 350 V8 4BBL Calif. Engine, Kits & Related 350 V8 Parts.
- E. All 6 Cyl. (Federal & Calif.) Related Parts.
- F. All V8 (305 & 350) Related Parts.
- G. All Common Related Parts (L6 & V8).

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REVISIONS			
DATE	ITEM REV & PAGE NO.	DATE	ITEM REV & PAGE NO.
6-5-78	(1-5) Added P.3 (1-6) Added P.4 (1-6) Added P.5 (1-5) Added P.6 (1-6) Added P.7 (1-8) Added P.8 (1-14) Added P.9	10-3-78	(16-19) Added P.5 (15-16) Added P.6 (25-29) Added P.7-A (31) Added P.9-A
7-5-78	Rev. P.2 Rev. P.8 (6-7) Added P.3 (7-15) Added P.4 (7-11) Added P.5 (6-9) Added P.6 (7-19) Added P.7 (9-13) Added P.8	11-9-78	Page 4-A Added (32,33) Added P.9-A
8-11-78	(8-17) Added P.3 (16,17) Added P.4 Rev. P.4 (12,13) Added P.5 (10,11) Added P.6 (20,21) Added P.7 Rev P.7 (14) Added P.8 Rev P.8 (15-18) Added P.9		
8-31-78	(18-22) Added P.3 (18-22) Added P.4 (14,15) Added P.5 (12-14) Added P.6 Page 7-A Added (15,16) Added P.8 Page 9-A Added		
10-3-78	Rev P.3 Page 3-A Added (23-24) Added P.4		

(A) 10-3-78

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## A. 250 L6 FED ENG, KITS &amp; RELATED 6 CYL PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Engine Asm-250 L6 Fed W/O A/C	B	705932	707134	NO	YES	If Any-Serv
2	Engine Asm-250 L6 Fed W/ A/C	B	707046	707134	NO	YES	If Any-Serv
3	Kit-Eng Acry-250 L6 Fed	B	705935	707138	NO	YES	Serv or Scrap
4	Carb Asm-250 L6 Eed(W/O A/C)	B	705955	707154	NO	YES	Serv or Scrap
5	Carb Asm-250 L6 Fed(W/ A/C)	B	705956	707155	NO	YES	Serv or Scrap
6	Lever Asm-Accel Cont	F	- - -	707127	-	-	New Part
7	Elbow-Carb Air Heat	F	- - -	708255	-	-	New Part
8	Pipe Asm-Exhaust L6	B	705479	707169	NO	YES	Service
9	Conn-Pwr Brk Pipe L6	F	706280	- - -	-	-	Use
10	Gasket-Exhaust Pipe	B	702252	- - -	-	-	Increase Usage
11	Ext-Exhaust Pipe	B	706594	- - -	-	-	Increase Usage
12	Bolt-7/16-24x1-1/4 Hex Hd GM280M	B	180147	- - -	-	-	Increase Usage
13	Lockwasher-7/16 Med Spr	B	120383	- - -	-	-	Increase Usage
14	Brace-Strg Gear to Frm Rail	M	702350	- - -	-	-	Reinstate
15	Clip-Exh Manif Heat Vlv Actr	B	- - -	708296	-	-	New Part
16	Valve Asm-E.G.R.(250 L6)	B	705865	707205	NO	YES	Serv or Scrap
(A) 17	<del>Duct-Carb Air Ht Stove Flex</del>	B	<del>Partial 706580</del>	708294	NO	YES	USE All L6 Eng
18	Switch Asm-Thermo(Metal Temp)	B	- - -	707208	-	-	New Part
19	Scr-4.2-1.4x8 Metric Hex W/HD Tap	B	- - -	11503644	-	-	New Part
20	Tube Asm-EGR(L6 Fed)	B	707038	707222	NO	YES	Serv or Scrap
21	Tube Asm-Spark Cont(L6)	B	705990	707226	NO	YES	Serv or Scrap
22	Label-Veh Emis Cont(250 Fed)	B	708162	708295	NO	YES	Serv or Scrap
23	Label-Fuel Econ 250 Eng Fed	B	708212	708320	NO	NO	Scrap

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## A. 250 L6 FED ENG, KITS &amp; RELATED 6 CYL PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
24	Clamp-E.G.R. Valve	F	- - -	708327	-	-	New Part
25	Stud-E.G.R. Vlv Clamp	F	- - -	708328	-	-	New Part
26	Nut-3/8-24 Hex Jam	B	124925	- - -	-	-	Reinstate
27	Lock-E.G.R. Vlv Clamp Bolt	F	706277	- - -	-	-	Reinstate
28	Hose-P/B Vacuum 1-1/2"	B	94657	- - -	-	-	Reinstate
29	Hose-P/B Vacuum 16"	B	704910	- - -	-	-	Reinstate

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B. 250 L6 CALIF ENG, KITS & RELATED 6 CYL PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Engine Asm-250 L6 Calif	B	707000	707135	NO	YES	If Any-Serv
2	Kit-Eng Acry-250 L6 Calif	B	707001	707139	NO	YES	Serv or Scrap
3	Carb Asm-250 L6 Calif	B	707016	707156	NO	YES	Serv or Scrap
4	Shaft Asm-Strg Col Inter	B	707012	707122	NO	YES	Service
5	Column Asm-Strg	B	707013	707121	NO	YES	Service
6	Gear Asm-Strg	B	707014	707109	YES	YES	Use-W/O Obs
7	Lock-Air Inj Dvtr Vlv EL Tab	F	- - -	708244	-	-	New Part
8	Scr & Washer A.Air Inj DivVlv	F	705789	708245	NO	YES	Serv or Scrap
A 9	<del>Gonn Pwr Brk Pipe 6 Cyl</del>	F	<del>706280</del>	<del>Chg C</del>	-	-	<del>Use-Fed Only</del>
10	Arm-Strg Gear(Mach)	M	708086	708240	NO	YES	Service
11	Arm-Strg Idler(Mach)	M	708085	708241	NO	YES	Service
12	Arm-Strg Inr(Forging)	B	708084	708238	NO	YES	Service
13	Idler & Supt Asm-Strg	M	705989	707146	NO	YES	Service
14	Arm Asm-Strg Gear	M	705988	707148	NO	YES	Service
15	Arm Asm-Strg Idler	M	705950	707147	NO	YES	Service
16	Fitting-Inlet Manif Vac	F	- - -	708254	-	-	New Part
17	Supt-P/S Pump-Frt	F	706958	708261	NO	YES	Serv or Scrap
18	Brace-Strg Gear to Frm(Fwd Strg)	M	- - -	708312	-	-	New Part
19	Hose-Spark Pipe to Carb Vac	B	708120	- - -	-	-	Increase Usage
20	Pipe-Spark Cont	M	708153	- - -	-	-	Increase Usage
21	Tube Asm-EGR(L6 Calif)	B	705992	707221	NO	YES	Serv or Scrap
22	Label-Veh Emis Cont(250 Cal)	B	708163	708304	NO	YES	Serv or Scrap
23	Decal-Exh Emiss 6 Cyl Calif	B	708169	708326	NO	NO	Scrap
24	Label-Fuel Econ 250 Eng Calif	B	708213	708321	NO	NO	Scrap

## ENGINEERING MEMO # 395 (Cont'd)

B. 250 L6 CALIF ENG, KITS &amp; RELATED 6 CYL PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
25	Strg Col & Wheel Asm-Fwd	M	705995	707237	NO	YES	If Any-Serv
26	Vlv Asm-A.I.R.Pump Dvtr	B	707034	707161	NO	YES	Return for Credit if Poss.

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## C. 305 V8 2BBL FED ENG, KITS &amp; RELATED 305 V8 PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Engine Asm-305 V8 2BBL Fed	B	705933	707136	NO	YES	If Any-Serv
2	Kit-Eng Acry-305 V8 2BBL Fed	B	705936	707140	NO	YES	Serv or Scrap
3	Carb Asm-305 V8 Fed(W/O A/C)	B	705957	707157	NO	YES	Serv or Scrap
4	Carb Asm-305 V8 Fed(W/ A/C)	B	705958	707158	NO	YES	Serv or Scrap
5	Insulator Asm-Carb Heat 2BBL	F	705417	707149	NO	YES	Serv or Scrap
6	Pipe-Choke Air V8	F	706635	708242	NO	YES	Serv or Scrap
7	Gasket-A/C to Carb	B	704548	708247	NO	YES	Serv or Scrap
8	Stud-A/C to Carb-V8	M	702286	708248	NO	YES	Serv or Scrap
9	Stud Asm-A/C to Carb	M	701236	708248	NO	YES	Serv or Scrap
10	Cleaner Asm-Carb Air(305 2BBL)	B	705964	707097	NO	YES	Serv or Scrap
11	Nut-1/4-20 Hex	B	120375	- - -	-	YES	Reduce Usage
12	BOLT-5/16-18x4 HEX HD	B	- - -	9419048	-	-	New Part
13	BOLT-5/16-18x1-3/8 Hex Hd	B	- - -	9419033	-	-	New Part
14	Hose Asm-Exh Emis Cont(305 V8)	B	705993	707223	NO	YES	Serv or Scrap
15	Label-Veh Emis Cont(305 Fed)	B	708164	708318	NO	YES	Serv or Scrap
16	Label-Fuel Econ 305 Eng	B	708214	708322	NO	NO	Scrap
17	Tubing Chart-3/8	Ref	706062	Chg K	-	-	Ref Dwg
18	Tube-3/8 OD x.028 Wall x 26-1/4 Lg	M	704034	704047	NO	YES	Serv or Scrap
19	Tube A.Fuel Pump to Carb V8 2BBL	M	705171	707231	NO	YES	Serv or Scrap



## ENGINEERING MEMO # 395 (Cont'd)

D. 350 V8 4BBL CALIF ENG, KITS &amp; RELATED 350 V8 PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Engine Asm-350 V8 4BBL Calif	B	705934	707137	NO	YES	IF Any-Serv
2	Kit-Eng Acry-350 V8 4BBL Calif	B	705937	707141	NO	YES	Serv or Scrap
3	Carb Asm-350 V8 Cal(W/O A/C)	B	705959	707159	NO	YES	Serv or Scrap
4	Carb Asm-350 V8 Cal(W/ A/C)	B	705960	707160	NO	YES	Serv or Scrap
5	Pipe-Choke Air(4BBL)	F	708036	708246	NO	YES	Serv or Scrap
6	Lock-Air Inj Dvtr Vlv EL tab	F	- - -	708244	-	-	New Part
7	Scr & Wa Asm-Air Inj Div Vlv	F	705789	708245	NO	YES	Serv or Scrap
8	Supt Asm-P/S Pump Adj Brkt (Mod)	M	705991	707153	NO	YES	Serv or Scrap
9	Cleaner Asm-Carb Air(350 4BBL)	B	705889	707098	YES	YES	Use W/O Obs
10	Valve Asm-A.I.R. Pump Dvtr	B	705868	707176	NO	YES	Serv or Scrap
11	Pump Asm-Air Inj	B	705870	707193	NO	YES	Serv or Scrap
12	Switch Asm-Thermo Vac	B	705567	- - -	-	-	Increase Usage
13	Hose Asm-Exh Emis Cont 350 V8	B	705994	707225	NO	YES	Serv or Scrap
14	Label-Veh Emis Cont(350 Cal)	B	708165	708319	NO	YES	Serv or Scrap
15	Decal-Exh Emiss V8 Calif	B	708168	708325	NO	NO	Scrap
16	Label-Fuel Econ 350 Eng	B	708215	708323	NO	NO	Scrap

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E. ALL 6 CYL (FED & CALIF) RELATED PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Cyl Asm-Power Brk(9.50)	B	705826	707106	NO	YES	Use W/O Obs
2	Trans Asm-Auto L6	B	707003	707144	NO	YES	Service
3	Axle Asm-Rr 3.07-1 Std	B	705823	705930	NO	YES	If Any-Serv
4	Axle Asm-Rr 3.07-1 Trac Lok	B	705824	705931	NO	YES	If Any-Serv
5	Sleeve & Seal Asm-Speedo Driven Gear	B	705221	707015	NO	YES	Serv or Scrap
6	Gear-Speedo Driven-40T	B	708065	708128	NO	YES	Serv or Scrap
7	Switch Asm-Thermo Vac	B	705567	- - -	-	YES	Reduce Usage
8	Gear-Speedo Driven 43T	B	706386	- - -	-	YES	Serv or Scrap
9	Gear-Speedo Driven 42T	B	708078	- - -	-	YES	Serv or Scrap
10	Brkt-Pwr Strg Pump	F	708116	707151 707152	NO	YES	Serv or Scrap
A 11	<del>Fitting Inlet Manif Vac</del>	F		708254			A.I.R. Only New Part
12	Fitting Asm-Vac(2)position	F	Partial 705853	708265	NO	YES	Reduce Usage
13	Gasket-EGR Vlv	F	- - -	706275	-	-	Reinstate
14	Gasket-EGR Vlv	F	708056	- - -	-	-	Reduce Usage
15	Pipe-Exh HT Vlv Act(Vlv Ftg to Sw)	F	Partial 706848	708262	NO	YES	Reduce Usage
16	Stove-Carb Air Heat	F	Partial 706623	708256	NO	YES	Reduce Usage
A 17	<del>Supt P/S Pump-Frt</del>	F	706958	708261	NO	YES	Reduce Usage A.I.R. Only
18	Brkt-Exh Heat Actuator	F	Partial 706620	708257	NO	YES	Reduce Usage
19	Pipe-Exh HT Vlv Act(Sw to Activator)	F	Partial 706849	708263	NO	YES	Reduce Usage
20	Act & Rod Asm-E.F.E. Vac-L6	B	Partial 705564	707126	NO	YES	Reduce Usage
21	Switch Asm-Oil Pressure	B	705881	707199	NO	YES	Service

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## E. ALL 6 CYL (FED &amp; CALIF) RELATED PARTS.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
22	Hose Asm-Evap Emis(250 L6)	B	Partial 707009	707218	NO	YES	Reduce Usage
23	Scr-#8x3/8 Rd Hd Grooved Drive	B	9427817	- - -	-	-	Reduce Usage
24	Scr-#8x3/8 PHCR Type B Tap	B	163158	- - -	-	-	Reduce Usage
25	Duct-Carb Air Ht Stove-Flex	B	708294	706580	-	-	Never Used in Production
26	Bolt-5/16-18x7/8 Hex Hd	B	9418991	- - -	-	-	Reduce Usage
27	Lockwasher-5/16 Med Spr	B	120214	- - -	-	-	Reduce Usage
28	Pipe Asm-Vac Pwr Brk	B	Partia 705157	707232	NO	YES	Use
29	V-Belt-.380 NOM x 36°x49.00LG	B	706666	Chg A	-	-	Dwg Correctio

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F. ALL V8 (305 & 350) RELATED PARTS.

ITEM	NAME	B of M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Cyl Asm-Pwr Brk(9.50 & 8.00) <sup>TDM</sup>	B	705941	707105	YES	YES	Service
2	Cyl Asm-TDM Pwr Brk(Mod)	M	707025	707125	YES	YES	Service
(B) 3	<del>Kit A/G Gmpr Mt (V8)</del>	B	<del>705938</del>	<del>707142</del>	<del>NO</del>	<del>YES</del>	<del>Cancelled Serv or Scrap</del>
4	Trans Asm-Auto(V8)	B	707004	707145	NO	YES	Service
5	Pipe-Choke Heat(V8)	F	706636	Partial 708243	NO	YES	Use
(A) 6	Bolt-3/8-16x1-1/8 Hex Hd	B	180123	706099	NO	YES	Reduce Usage
(A) 7	Lockwasher-3/8 Med	B	120382	706099	NO	YES	Reduce Usage
(A) 8	Washer-P/S Pump Piv Brkt	B	702177	706099	NO	YES	Serv or Scrap
9	Brkt Asm-P/S Pump Pivot	F	705872	707150	NO	YES	Serv or Scrap
(B) 10	<del>Gage Asm Oil Level V8</del>	F	<del>703437</del>			YES	<del>Reinstate Serv or Scrap 350 Only</del>
(B) 11	<del>Tube Oil Level Gage V8</del>	F	<del>704113</del>			YES	<del>Reinstate Serv or Scrap 350 Only</del>
12	Supt Asm-P/S Pump Adj Brkt	B	707002	708249	NO	YES	Serv or Scrap
13	Supt Asm-P/S Pump Adj Brkt	F	705954	707153	NO	YES	Serv or Scrap
14	Bolt-5/16-18x1-1/4 Hex Hd	B	180081	- - -	-	-	Reduce Usage
15	Radiator Asm-2 Core 15 Fin V8	B	701717	Chg D	-	-	Service
16	Hose Asm-Evap Emis	B	707010	707219 707220	NO	YES	Serv or Scrap

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## G. ALL COMMON RELATED PARTS (L6 &amp; V8).

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Column Asm-Strg	B	705913	707120	YES	YES	Use W/O Obs
2	Gear Asm-Strg	B	705810	707112	YES	YES	Use W/O Obs
3	Caliper Asm-Frt Disc Brk	B	705683 705684	707113 707114	NO	YES	Service
4	Caliper Asm-Frt Disc Brk(Mod)	M	705685 705686	707115 707116	NO	YES	Service
5	Hose Asm-Brake	B	703731	707128	NO	YES	Service
6	Fitting-Brake Hose Bolt	B	704568	708223	NO	YES	Serv or Scrap
7	Washer-Flat(Special)	B	23138	708222	NO	YES	Serv or Scrap
8	Brake Asm-Rr Drum	B	705807 705808	707117 707118	YES	YES	Use W/O Obs
9	Cable Asm-Parking Brk Rr	B	703744	707130	NO	YES	Service
10	Cable Asm-Parking Brk Rr	B	703745	707131	NO	YES	Service
11	Nut-3/8-16 Hex	B	120377	- - -	NO	YES	Reduce Usage
12	Nut-Metric Style 1 Hex(M10 x 1.5 Thd)	B	11500424	⊖ ⊖ -	NO	YES	Increase Usage
13	Bolt-3/8-16x19/32 Flg Hex Hd Special	B	706326	708194	NO	YES	Serv or Scrap
14	Scr Asm-Conn Spr Wa & Metric Hex Hd	B	11502776	11503805	NO	YES	Serv or Scrap
15	Tire HR-78-15 Radial 4-Ply B Range "500" Black	B	706429	- - -	-	-	Return for Credit
16	Tire HR-78-15 Radial 4-Ply B Range "500" W/W	B	706428	- - -	-	-	Return for Credit
17	Tire-G78-15 Load range "D" Rayon/Rayon	B	704828	708291	NO	NO	Return for Credit
18	Tire-G78-15 Load Range "B" Rayon/Rayon	B	704827	708290	NO	NO	Return for Credit
19	Placard-6 Pass Vehicle	B	704903	708309	NO	YES	Serv or Scrap

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## G. ALL COMMON RELATED PARTS (L6 &amp; V8).

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
20	Placard-8 Pass Vehicle	B	704904	708310	NO	YES	Serv or Scrap
21	Placard-9 Pass Vehicle	B	704905	708311	NO	YES	Serv or Scrap
22	Probe Asm-Coolant Level Sensor	B	- - -	707213	-	-	New Part
23	Module Asm-Coolant Level Sensor	B	- - -	707214	-	-	New Part
24	Supt-RR Spr Shkl Mt Bush	M	- - -	708317	-	-	New Part
25	Frame Asm-Comp1(Basic)	M	707041	Chg E	-	-	Use
26	Scr & Wa Asm-#8x3/4 OHCR Tap #6 Hd	B	626898	- - -	-	-	Increase Usage
27	Panel Inst	M	646508	Chg F	-	-	Use
28	Guard-Frt Crossmember Tube	M	706697	708288	NO	YES	Serv or Scrap
29	Guard-Frt Susp Tube	Ref	SK-3121	- - -	-	-	Ref Dwg
30	Scr-5/16-18x3/4 Hex W/Hd Tap	B	626912	- - -	-	-	Reduce Usage
31	Hose-Pwr Brk Vacuum	B	708138	Partial 704910 94657	NO	YES	Reduce Usage
32	Strg Col & Wheel Asm	M	705943	707236	YES	NO	Use W/O Obs
33	Harness A.Inst Dash Wiring	B	653135	Chg J	NO	YES	Serv or Scrap