

January 21, 1963

ENGINEERING MEMORANDUM #33

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TO: S. Hori

SUBJECT: FRONT DOOR UPPER FRAME & DOOR TRIM PANELS

A. The following additional changes will be made on the Front Door relative to the Front Vent. Window change.

1. The front leg of the Front Door Upper Frame will be lengthened.

This change will necessitate the purchase of a longer section for the front door upper frame.

2. The front extension on the front door trim panel will be eliminated.

Special provisions will be made to enable the servicing of the old door trim panels with the new.

3. A molded rubber block with a steel insert will be released to finish the upper front end of the front door trim panel.
4. The front leg of the front door upper frame weatherseal will be lengthened.

B. List of Parts to be Affected.

1. New Parts to be released and old parts to be Cancelled.

<u>New Part No.</u>	<u>Name</u>	<u>Cancelled Part No.</u>
640473	Frame - Front Door Upper LH	634621
640474	Frame - Front Door Upper RH	634622
640475	Member - Front Door Frame Upper	634616
640476	Insert - Front Door Trim Filler	-----
641277	Filler Assem. - Front Door Trim LH	-----
641278	Filler Assem. - Front Door Trim RH	-----
641275	Frame Assem. - Front Door Upper LH	633085
641276	Frame Assem. - Front Door Upper RH	633086

2. Parts to be Changed or Reworked

<u>Part No.</u>	<u>Name</u>
634963	Weatherseal - Frt. Door Upper Frame LH
634964	Weatherseal - Frt. Door Upper Frame RH
640187	Panel - Frt. Door Upper Trim LH
640188	Panel - Frt. Door Upper Trim RH
640037	Pad - Front Door Trim
639095	W/Strip Assem. - Door Inner

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<u>Part No.</u>	<u>Name</u>
639319	Panel Assem. - Frt. Door Trim LH (Uncoated)
639320	Panel Assem. - Frt. Door Trim RH (Uncoated)
639307	Panel Assem. - Frt. Door Trimmed LH (Cab)
639308	Panel Assem. - Frt. Door Trimmed RH (Cab)
639263	Panel Assem. - Frt. Door Trimmed LH - Std.Gray
639264	Panel Assem. - Frt. Door Trimmed RH - Std.Gray
639267	Panel Assem. - Frt. Door Trimmed LH - Std.Green
639268	Panel Assem. - Frt. Door Trimmed RH - Std.Green
639273	Panel Assem. - Frt. Door Trimmed LH - Std.Brown
639274	Panel Assem. - Frt. Door Trimmed RH - Std.Brown
639277	Panel Assem. - Frt. Door Trimmed LH - Std.Blue
639278	Panel Assem. - Frt. Door Trimmed RH - Std.Blue
641255	Panel Assem. - Frt. Door Trimmed LH - Std.Gray
641256	Panel Assem. - Frt. Door Trimmed RH - Std.Gray
641259	Panel Assem. - Frt. Door Trimmed LH - Std.Green
641260	Panel Assem. - Frt. Door Trimmed RH - Std.Green
641263	Panel Assem. - Frt. Door Trimmed LH - Std.Brown
641264	Panel Assem. - Frt. Door Trimmed RH - Std.Brown
641267	Panel Assem. - Frt. Door Trimmed LH - Std.Blue
641268	Panel Assem. - Frt. Door Trimmed RH - Std.Blue
639281	Panel Assem. - Frt. Door Trimmed LH - Sp. Gray
639282	Panel Assem. - Frt. Door Trimmed RH - Sp. Gray
639285	Panel Assem. - Frt. Door Trimmed LH - Sp. Green
639286	Panel Assem. - Frt. Door Trimmed RH - Sp. Green
639291	Panel Assem. - Frt. Door Trimmed LH - Sp. Brown
639292	Panel Assem. - Frt. Door Trimmed RH - Sp. Brown
639295	Panel Assem. - Frt. Door Trimmed LH - Sp. Blue
639296	Panel Assem. - Frt. Door Trimmed RH - Sp. Blue
639301	Panel Assem. - Frt. Door Trimmed LH - Sp. B/Cloth
639302	Panel Assem. - Frt. Door Trimmed RH - Sp. B/Cloth
639641	Panel Assem. - Frt. Door Trimmed LH - Sp. Aerobus
639642	Panel Assem. - Frt. Door Trimmed RH - Sp. Aerobus

C. Effective Point of Changes.

1. These changes will be made as soon as possible after 8000 jobs on Model A-12, A-12W, A-12W6 & A-12W8.

As soon as all the new parts are available, the Front Door Trim Panels on hand for the above jobs must be reworked as shown on the drawings.

2. To minimize the obsolescence cost of the old upper door frame and weatherseals, these changes will not be made
• on Model A-11 until all the existing stock of old upper door frames is exhausted.

The rework of the Model A-11 door trim panels should not be started until all the old upper door frames are used up.

* Note: This revision incorporated on chassis no. 8745.

* Note added 6-13-63

Additions to Memo #33 (Cont'd.)

Part No. Name

639295	Panel Assem. - Frt. Door Trimmed LH (Sp. Blue)
639296	Panel Assem. - Frt. Door Trimmed RH (Sp. Blue)
639297	Panel Assem. - Rear Door Trimmed LH (Sp. Blue)
639298	Panel Assem. - Rear Door Trimmed RH (Sp. Blue)
639301	Panel Assem. - Frt. Door Trimmed LH (B/Cloth)
639302	Panel Assem. - Frt. Door Trimmed RH (B/Cloth)
639303	Panel Assem. - Rear Door Trimmed LH (B/Cloth)
639304	Panel Assem. - Rear Door Trimmed RH (B/Cloth)
639641	Panel Assem. - Frt. Door Trimmed LH (Aerobus)
639642	Panel Assem. - Frt. Door Trimmed RH (Aerobus)
639643	Panel Assem. - Rear Door Trimmed LH (Aerobus)
639644	Panel Assem. - Rear Door Trimmed RH (Aerobus)

2. Effective immediately, only Door Trim Panel Assemblies fabricated by Checker Motors Corporation will be used in production.
 - a. The Front Door Trim Panels must be made using reworked 640255 & 6 Panel-Front Door Trim LH/RH in which the height at the front end has been shortened 3/8".
 - b. On Part no. 639095 Weatherstrip Assem.-Door Inner, the shipments dated February 11, 1963 and later with Change D (increasing the length 1/4") incorporated must be used on the Front Door Trim Panels. The old stock is to be used up on the Rear Door Trim Panels.
 - c. The scheduling of the following parts must be revised to cover the additional requirements created by the obsolescence of the parts received from American Auto Felt Corp.

Part No. Name

640255	Panel - Frt. Door Trim LH (Uncoated)
640256	Panel - Frt. Door Trim RH (Uncoated)
640187	Panel - Frt. Door Upper Trim LH
640188	Panel - Frt. Door Upper Trim RH
640037	Panel - Frt. Door Trim
639095	W/Strip Assem. - Door Inner
639246	Mldg. Assem. - Door Trim Lower
639248	Mldg. Assem. - Frt. Door Trim Upper
639082	Ferrule Assem. - Door Locking Knob
640257	Panel - Rear Door Trim LH (Uncoated)
640258	Panel - Rear Door Trim RH (Uncoated)
640203	Panel - Rear Door Upper Trim LH
640204	Panel - Rear Door Upper Trim RH
640038	Pad - Rear Door Trim
639247	Mldg. Assem. - Rear Door Trim Upper
ME-172	Coated Fabric - Seville Grain Lt. Gray - 22 oz.
ME-173	Coated Fabric - Seville Grain Green - 22 oz.
ME-174	Coated Fabric - Seville Grain Brown - 22 oz.
ME-175	Coated Fabric - Seville Grain Blue - 22 oz.

Additions to Memo #33 (Cont'd.)

<u>Part No.</u>	<u>Name</u>
ME-118	Fabric - Gray
ME-108	Fabric - Green
ME-110	Fabric - Brown
ME-112	Fabric - Blue
ME-163	Coated Fabric - Seville Grain, Dark Gray - 22 oz.
ME-184	Broadcloth
ME-106	Carpet - Charcoal Gray
ME-161	Coated Fabric - Coronox Grain - Dark Gray - 34 oz.

B. Additional instructions regarding use of detail parts sent in by American Auto Felt Corporation.

1. The upper trim panels without the embossment at the locking knob hole will be used up on Model A-11.
2. List of parts involved.

<u>Part No.</u>	<u>Name</u>
640187	Panel - Frt. Door Upper Trim LH
640188	Panel - Frt. Door Upper Trim RH
640203	Panel - Rear Door Upper Trim LH
640204	Panel - Rear Door Upper Trim RH