

July 27, 1962  
Model A-11

ENGINEERING MEMORANDUM #15

TO: J. Stout, E. Visser, R. Fuller, S. Wilson, E. Horrigna, K. Luke, F. Lemay (3), R. McCulfor, A. Radke (3), W. Asselin, R. Smith, A. Goedhart, E. Nelson, C. Cornwell, S. Megyesi, B. Herrington (8), R. Bach, D. Markin, F. Baldwin, J. Copeland, J. Coleman, R. Bedard, K. Bothe, L. Hilsky (4), J. Temple (4).

FROM: S. Hori

SUBJECT: USAGE OF SURPLUS MODEL A-9 & A-10 ARM RESTS FOR MODEL A-11 CABS

1. The surplus Model A-9 & A-10 Arm Rests will be used on the rear wheelhouse panel of Model A-11 Cabs with the rear seat in rearward position only.
2. The Blue, Green and Brown pads will be painted Black with a special vinyl paint to be purchased for this purpose.
3. The frames will be used without painting by matching the LH & RH parts of the same color for each job.
4. List of Parts involved.

a. Surplus Arm Rests

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
633723	Supt. & Pad Assem. - Arm Rest LH (Black)	130
633724	Supt. & Pad Assem. - Arm Rest RH (Black)	41
633865	Supt. & Pad Assem. - Arm Rest LH (Blue)	635
633866	Supt. & Pad Assem. - Arm Rest RH (Blue)	828
633867	Supt. & Pad Assem. - Arm Rest LH (Green)	719
633868	Supt. & Pad Assem. - Arm Rest RH (Green)	962
633869	Supt. & Pad Assem. - Arm Rest LH (Brown)	806
633870	Supt. & Pad Assem. - Arm Rest RH (Brown)	715
	Total	<u>4,836</u>

  

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
634901	Frame - Door Arm Rest LH (Black)	521
634902	Frame - Door Arm Rest RH (Black)	519
634979	Frame - Door Arm Rest LH (Gray)	1817
634980	Frame - Door Arm Rest RH (Gray)	1974
	Total	<u>4,831</u>

Maximum number of complete pairs: 2290

b. Attaching Parts Required

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
634971	Brkt. - Front Door Arm Rest (Rev. 7-26-62)	9160
163184	Screw - #8 x 3/4 PHCR Tapp. Type B	9160
163242	Screw - #10 x 1-1/2 PHCR Tapp. Type B	9160

c. List of Parts to be Replaced

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
639323	Arm Rest Assem. - Black Top & Gray Base LH	2290
639324	Arm Rest Assem. - Black Top & Gray Base RH	2290
155308	Screw - #12-24 x 2 RHCR Machine	9160

5. Rework Required

a. Rear Wheelhouse Panel

1. Add (2) 1" dia. holes to 640015 & 640016 Panel-Rear Wheelhouse LH/RH as shown on 640391 & 2.
2. Spotweld (2) 634971 Bracket-Front Door Arm Rest (Change A) to each wheelhouse panel as shown on 639077 & 8.

b. Rear Quarter Trim Panel

1. Add (2) 3/4" dia. holes to 639411 & 12 as shown on 639079 & 80.

c. Sealing of wheelhouse panel

1. All exposed holes in the rear wheelhouse must be adequately sealed after the arm rests are installed and before installation of the rear fenders.

6. The surplus arm rests are to be used on the following fleets only.

- Checker Taxi Co. Inc. Chicago, Ill.
- Yellow Cab Co. Chicago, Ill.
- Yellow Taxi Co. Minneapolis, Minn.
- Yellow Cab Company Pittsburgh, Penn.