

ENGINEERING MEMORANDUM #14

TO: J. Stout, P. Visser, R. Fuller, S. Wilson, E. Harrigan, K. Luke,  
F. Leamy(3), L.R. McCulfor, A. Radke(3), W. Asselin, R. Smith, A. Goedhart,  
E. Nelson, C. Cornwell, S. Megyesi, B. Herrington (8), R. Bach, D. Markin,  
F. Baldwin, J. Copeland, J. Coleman, R. Bedard, K. Bothe, L. Hilsky(4),  
J. Temple(4).

FROM: S. Hori

SUBJECT: USAGE OF SURPLUS MODEL A-9 CENTER PILLAR FRONT PANELS  
FOR MODEL A-11 CABS.

1. Number of Panels Involved

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
630007	Panel-Center Pillar Front LH	1,463
630008	Panel-Center Pillar Front RH	1,450

2. New Part Required

640222 Plate - Door Lock Striker Backing 2,913 req'd.

3. Rework required

- Restrike 630007 & 8 Panel-Center Pillar Front LH/RH in striker depression area to same depth as 640023 & 640024.
- Spotweld 640222 Plate-Door Lock Striker Backing to 630007 & 8 as shown on drawing 639215 & 639216.
- Pierce (3) 9/16 dia. holes into depression same as 640023 & 640024.

~~4. Use the reworked pillar assemblies on the following fleets only.~~

~~Checker Taxi Co., Inc. Chicago, Ill.~~  
~~Yellow Cab Company Chicago, Ill.~~  
~~Yellow Taxi Company Minneapolis, Minn.~~  
~~Yellow Cab Company Pittsburgh, Penn.~~

5. Use in place of 640023 & 640024 Panel-Center Pillar Frt. LH/RH.

6. The reworked pillar assemblies may be used on any car of any model.