



HEATERS, HEATER DUCT and DEFROSTER BLOWER INSTALLATION

Illus. Key	Part No.	Description	No. Req'd.
HEATER INSTALLATION - UNDER SEAT			
631527		DUCT AND DAMPER ASSEMBLY - Under Seat Heater	1
631492		DUCT ASSEMBLY - Under Seat Heater	1
627389		DAMPER - Under Seat Heater Duct	1
627390		ROD - Under Seat Heater Duct	1
627492		GROMMET - Under Seat Heater Duct Rod	1
627388		SHAFT - Under Seat Heater Duct Damper	1
626207		CLIP - Under Seat Heater Duct Damper Rod	1
450590		WASHER - Under Seat Heater Duct Damper Shaft Plain	1
103361		PIN - Under Seat Heater Duct Damper Shaft Cotter	1
627285		GROMMET - Under Seat Heater Duct Damper Shaft To Duct Assembly	2
627435		GROMMET - Under Seat Heater Duct Damper Shaft To Damper	1
631519		HOUSING ASSEMBLY - Under Seat Heater	1
627433		GROMMET - Under Seat Heater Core Tube To Housing Assembly	2
631491		BAFFLE ASSEMBLY - Under Seat Heater	1
630576		GRILLE - Under Seat Heater	1
135512		SCREW - Under Seat Heater Duct Assembly And Grille To Underbody	10
628066		CARRIAGE ASSEMBLY - Under Seat Heater Motor	1
628388		MOTOR ASSEMBLY - Under Seat Heater	1
144811		SCREW - Under Seat Heater Motor Ground Wire	1
627435		GROMMET - Under Seat Heater Motor Wire	1



HEATERS, HEATER DUCT and DEFROSTER BLOWER INSTALLATION (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
HEATER INSTALLATION - UNDER SEAT (cont'd)			
	626088	CLIP - Under Seat Heater Motor Wire	1
	24692	CONNECTOR - Under Seat Heater Motor Wire	1
	627387	STRAP - Under Seat Heater Motor Mounting	1
	628111	FAN ASSEMBLY - Under Seat Heater Motor	1
	627386	INSULATOR - Under Seat Heater Motor Rubber Mounting	1
	181063	BOLT - Under Seat Heater Motor Strap To Carriage Assembly	2
	178515	WASHER - Under Seat Heater Motor Strap To Carriage Assembly Bolt Lock	2
	118613	NUT - Under Seat Heater Motor Strap To Carriage Assembly Bolt	2
	627393	HOUSING - Under Seat Heater Fan	1
	630732	SEAL - Under Seat Heater Housing	2
	627385	CUSHION - Under Seat Heater Core	2
	628068	CORE ASSEMBLY - Under Seat Heater	1
	132762	SCREW - Under Seat Heater Core To Carrier Assembly	4
	178363	WASHER - Under Seat Heater Core To Carrier Assembly Lock	4
	92667	KNOB AND STEM ASSEMBLY - Instrument Panel Heater Switch (For Under Seat Heater)	1
	92682	PLATE - Instrument Panel Heater Switch Face (For Under Seat Heater)	1
	138542	WASHER - Instrument Panel Heater Switch Mounting Lock (For Under Seat Heater)	1
	92702	SWITCH ASSEMBLY - Instrument Panel Heater (For Under Seat Heater)	1



HEATERS, HEATER DUCT and DEFROSTER BLOWER INSTALLATION (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
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HEATER INSTALLATION - UNDER SEAT (cont'd)

92699	CABLE ASSEMBLY - Instrument Panel Heater Switch Control (For Under Seat Heater)	1
630303	GROMMET - Instrument Panel Heater Switch Control Cable To Dash Panel (For Under Seat Heater)	1
92742	CLIP - Instrument Panel Heater Switch Control Cable (For Under Seat Heater)	1
118773	WASHER - Instrument Panel Heater Switch Control Cable Mounting Plain (For Under Seat Heater)	1
103361	PIN - Instrument Panel Heater Switch Control Cable Mounting Cotter (For Under Seat Heater)	1
92573	WIRING HARNESS ASSEMBLY - Instrument Panel Heater And Defroster Switch	1

HEATER INSTALLATION - DASH PANEL

631549	HEATER ASSEMBLY - Dash Panel	1
120377	NUT - Dash Panel Heater Core Assembly Housing Stud To Dash Panel	4
120394	WASHER - Dash Panel Heater Core Assembly Housing Stud To Dash Panel Plain	4
120382	WASHER - Dash Panel Heater Core Assembly Housing Stud To Dash Panel Lock	4
*118613	NUT - Dash Panel Heater Blower Assembly Housing Stud To Dash Panel	1
118773	WASHER - Dash Panel Heater Blower Assembly Housing Stud To Dash Panel Plain	1
115109	WASHER - Dash Panel Heater Blower Assembly Housing Stud To Dash Panel Lock	1



HEATERS, HEATER DUCT and DEFROSTER BLOWER INSTALLATION (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
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HEATER INSTALLATION - DASH PANEL (cont'd)

92922		WIRE - Accessory To Dash Panel Heater Switch (10'' Long)	1
92923		WIRE - Dash Panel Heater Switch To Dash Panel Heater Motor (22 1/2'' Long)	1
92667		KNOB AND STEM ASSEMBLY - Dash Panel Heater Switch	1
92682		PLATE - Dash Panel Heater Switch Face	1
118775		WASHER - Dash Panel Heater Switch To Dash Panel Mounting	1
92702		SWITCH - Dash Panel Heater	1
92646		FERRULE - Dash Panel Heater Switch	2
134532		NUT - Dash Panel Heater Switch Ferrules To Switch Knob And Stem Assembly	2

DEFROSTER BLOWER INSTALLATION

631550		DEFROSTER ASSEMBLY - Blower Complete	1
631516		BLOWER ASSEMBLY - Defroster	1
145193		SCREW - Defroster Blower Motor Wire Ground	1
631310		CLAMP ASSEMBLY - Defroster Blower	1
627223		INSULATOR - Defroster Blower	1
630102		BAR - Defroster Blower Stabilizer	1
630626		SPACER - Defroster Blower Clamp	1
180091		BOLT - Defroster Blower Clamp	1
120393		WASHER - Defroster Blower Clamp Bolt Plain	2
120214		WASHER - Defroster Blower Clamp Bolt Lock	1
120376		NUT - Defroster Blower Clamp Bolt	1



HEATERS, HEATER DUCT and DEFROSTER BLOWER INSTALLATION (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
DEFROSTER BLOWER INSTALLATION (cont'd)			
178551		WASHER - Defroster Blower Assembly Mounting Lock	2
120377		NUT - Defroster Blower Assembly Mounting	2
630550		HOSE - Defroster Blower	1
80345		CLAMP ASSEMBLY - Defroster Blower Hose	1
631438		GASKET AND DUCT ASSEMBLY - Defroster Blower Windshield	1
630536		GASKET - Defroster Blower Windshield Duct Assembly	1
119941		SCREW - Defroster Blower Windshield Gasket And Duct Assembly Mounting	10
92667		KNOB AND STEM ASSEMBLY - Instrument Panel Defroster Switch	1
92682		PLATE - Instrument Panel Defroster Switch Face	1
138542		WASHER - Instrument Panel Defroster Switch Mounting Lock	1
92702		SWITCH ASSEMBLY - Instrument Panel Defroster	1
630303		GROMMET - Instrument Panel Defroster Switch Control Cable To Dash Panel	1
92700		CABLE ASSEMBLY - Instrument Panel Defroster Switch Control	1
92742		CLIP - Instrument Panel Defroster Switch Control Cable	1
118773		WASHER - Instrument Panel Defroster Switch Control Cable Mounting Plain	1
103361		PIN - Instrument Panel Defroster Switch Control Cable Mounting Cotter	1