



EXHAUST INSTALLATION - ENGINE

ILLUSTRATION No. 46



EXHAUST INSTALLATION - ENGINE

Illus. Key	Part No.	Description	No. Req'd.
46-1	81105	GASKET - Engine Manifold To Muffler Front Exhaust Pipe	1
46-2	92000	PIPE - Engine Manifold To Muffler Front Exhaust	1
46-3	271510	NUT - Engine Manifold To Muffler Front Exhaust Pipe	2
46-4	272124	NUT - Engine Manifold To Muffler Front Exhaust Pipe Jam	2
46-5	121581	BOLT - Muffler Front And Extension Exhaust Pipes Support To Frame Inside	1
46-6	92636	WASHER - Muffler Front And Extension Exhaust Pipes Support To Frame Inside Bolt Insulator	1
46-7	92633	INSULATOR - Muffler Front And Extension Exhaust Pipes Support To Frame Inside	2
46-8	92634	SPACER - Muffler Front And Extension Exhaust Pipes Support To Frame Inside Insulator	1
46-9	115093	WASHER - Muffler Front And Extension Exhaust Pipes Support To Frame Inside Bolt Lock	1
46-10	114942	NUT - Muffler Front And Extension Exhaust Pipes Support To Frame Inside Bolt	1
46-11	121581	BOLT - Muffler Front And Extension Exhaust Pipes Support To Frame Outside	1
46-12	92636	WASHER - Muffler Front And Extension Exhaust Pipes Support To Frame Outside Bolt Insulator	1
46-13	92633	INSULATOR - Muffler Front And Extension Exhaust Pipes Support To Frame Outside	2
46-14	92634	SPACER - Muffler Front And Extension Exhaust Pipes Support To Frame Outside Insulator	1
46-15	115093	WASHER - Muffler Front And Extension Exhaust Pipes Support To Frame Outside Bolt Lock	1
46-16	114942	NUT - Muffler Front And Extension Exhaust Pipes Support To Frame Outside Bolt	1
46-17	92631	SUPPORT - Muffler Front And Extension Exhaust Pipes	1



EXHAUST INSTALLATION – ENGINE (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
46-18	80147	CLAMP ASSEMBLY - Muffler Front And Extension Exhaust Pipes To Support	1
46-19	N. S. S.	BOLT - Muffler Front And Extension Exhaust Pipes To Support Clamp "U"	1
46-20	N. S. S.	BRACKET - Muffler Front And Extension Exhaust Pipes To Support Clamp "U" Bolt	1
46-21	N. S. S.	WASHER - Muffler Front And Extension Exhaust Pipes To Support Clamp "U" Bolt Lock	2
46-22	N. S. S.	NUT - Muffler Front And Extension Exhaust Pipes To Support Clamp "U" Bolt	2
46-23	92003	PIPE - Muffler Front Extension Exhaust	1
46-24	80147	CLAMP ASSEMBLY - Front Extension Exhaust Pipe To Muffler	1
46-25	N. S. S.	BOLT - Front Extension Exhaust Pipe To Muffler Clamp "U"	1
46-26	N. S. S.	BRACKET - Front Extension Exhaust Pipe To Muffler Clamp "U" Bolt	1
46-27	N. S. S.	WASHER - Front Extension Exhaust Pipe To Muffler Clamp "U" Bolt Lock	2
46-28	N. S. S.	NUT - Front Extension Exhaust Pipe To Muffler Clamp "U" Bolt	2
46-29	92719	MUFFLER ASSEMBLY - Engine Exhaust	1
46-30	70789	CLAMP ASSEMBLY - Muffler To Rear Exhaust Outlet Pipe And Front Bracket	1
46-31	N. S. S.	NUT - Muffler To Rear Exhaust Outlet Pipe And Front Bracket "U" Bolt Nut	2
46-32	N. S. S.	WASHER - Muffler To Rear Exhaust Outlet Pipe And Front Bracket "U" Bolt Lock	2
46-33	N. S. S.	BRACKET - Muffler To Rear Exhaust Outlet Pipe And Front Bracket "U" Bolt	1



EXHAUST INSTALLATION - ENGINE (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
		CLAMP ASSEMBLY - Muffler To Rear Exhaust Outlet Pipe And Front Bracket (Cont'd)	
46-34	N. S. S.	BOLT - Muffler To Rear Exhaust Outlet Pipe And Front Bracket "U"	1
46-35	114942	NUT - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame Bolt	2
46-36	115093	WASHER - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame Bolt Lock	2
46-37	92635	PLATE - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame Insulator	1
46-38	92633	INSULATOR - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame Upper	2
46-39	92632	BRACKET - Muffler Rear Outlet Exhaust Pipe To Frame Front	1
46-40	92634	SPACER - Muffler Rear Outlet Exhaust Pipe To Frame Front Bracket Insulator	2
46-41	92633	INSULATOR - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame Lower	2
46-42	121581	BOLT - Muffler Rear Outlet Exhaust Pipe Front Bracket To Frame	2
46-43	92001	PIPE - Muffler Rear Outlet Exhaust	1
46-44	70789	CLAMP ASSEMBLY - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket	1
46-45	N. S. S.	NUT - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket "U" Bolt	2
46-46	N. S. S.	WASHER - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket "U" Bolt Lock	2
46-47	N. S. S.	BRACKET - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket "U" Bolt	1
46-48	N. S. S.	BOLT - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket "U"	1



EXHAUST INSTALLATION - ENGINE (cont'd)

Illus. Key	Part No.	Description	No. Req'd.
46-49	114942	NUT - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Bolt	2
46-50	115093	WASHER - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Bolt Lock	2
46-51	92635	PLATE - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Insulator	1
46-52	92633	INSULATOR - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Upper	2
46-53	92632	BRACKET - Muffler To Rear Outlet Exhaust Pipe To Frame Rear	1
46-54	92634	SPACER - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Insulator	2
46-55	92633	INSULATOR - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame Lower	2
46-56	121581	BOLT - Muffler To Rear Outlet Exhaust Pipe And Rear Bracket To Frame	2