

SERVICE BULLETIN

CAB SERVICE & PARTS CORPORATION

#19

SUBSIDIARY OF
CHECKER MOTORS
CORPORATION

NEW YORK * BROOKLINE
CHICAGO * DETROIT

January 1, 1959

Subject: STEERING - MODEL A-9
Description: FRONT END LOWER CONTROL ARM

REMOVE

1. Use same procedure as in coil spring removal.
2. Remove lower arm to frame crossmember support bolts.
3. Inspect both rubber bushings for wear. (Replace both bushings at the same time.)
4. Inspect arm for twist or fracture and replace if necessary.
5. Inspect control arm ball stud for wear. (If pull on stud is less than 8 pounds, replace same.)

REPLACE

1. Install rear leg bolt to frame crossmember and position leg on bolt.*
2. Install front leg bolt to forward frame crossmember*.
3. Add shims between forward crossmember and front bushing to fill in front bushing space. Tighten front and rear nuts (finger tight).
4. Install front spring and insulator and raise lower arm with jack until ball stud connects to spindle.
5. Tighten ball stud nut.**
6. Install shock absorber and stabilizer bar.
7. Inspect camber and toe-in adjustments.

Torque Pull

*Front and rear leg bolts 55-75 pounds
**Ball stud nut 100 pounds

By: NEW YORK SERVICE DEPARTMENT