

SERVICE BULLETIN

CAB SERVICE & PARTS CORPORATION

#45

SUBSIDIARY OF
CHECKER MOTORS
CORPORATION

NEW YORK * BROOKLINE
CHICAGO * DETROIT

January 1, 1959

Subject: ENGINE - MODEL A-9

Description: TORQUE RECOMMENDATIONS

	<u>AMOUNT TIGHTENED</u>	<u>FOOT LBS.</u>
Oil Pan	18	15-20
Timing Chain Cover	7	15-20
Vibration Damper	6	15-20
Front Filler Block	2	15-20
Rear Filler Block	2	15-20
Cylinder Head	33	35-40
Manifold	8	25-30
Water Pump	3	25-30
Connecting Rod Bolts	12	35-40
Flywheel to Crankshaft	6	35-40
Main Bearing Cap Screws	8	85-95

MISCELLANEOUS ACCESSORIES AND BRACKETS

5/16"	15-20	lbs.
3/8"	25-30	lbs.
7/16"	50-55	lbs.
1/2"	80-90	lbs.
9/16"	115-125	lbs.

By: NEW YORK SERVICE DEPARTMENT