

SERVICE BULLETIN

CAB SERVICE & PARTS CORPORATION

NEW YORK * BROOKLINE
CHICAGO * DETROIT

#124

August 18, 1959

Subject: BRAKES
Description: SERVICING OF VACUUM CHECK VALVES

The following procedure is suggested for the servicing of brake system vacuum check valves.

Failure in operational value to this valve often results in an abnormal brake application or excessive pedal pressure requirement, due to either a leak in the valve connectors or from a muffled carburetor backfire, transferred through the vacuum line to check valve, resulting in loss of expansion plug and valve components.

To eliminate this valve failure, the following service change is recommended: (See SKETCH)

1. Remove top expansion plug from vacuum valve, Part #95055, and discard valve spring and rubber.
2. Reinstall expansion plug or replace if lost. (Expansion Plug Part #103892) Valve now operates as a hose "T" connection.
3. Disconnect vacuum hose at elbow of manifold $\frac{1}{4}$ " pipe cross fitting. Part #94468, and remove elbow.
4. Install new elbow, Part #92731, into manifold.
5. Install new type check valve, Part #92640, onto elbow and connect vacuum hose.

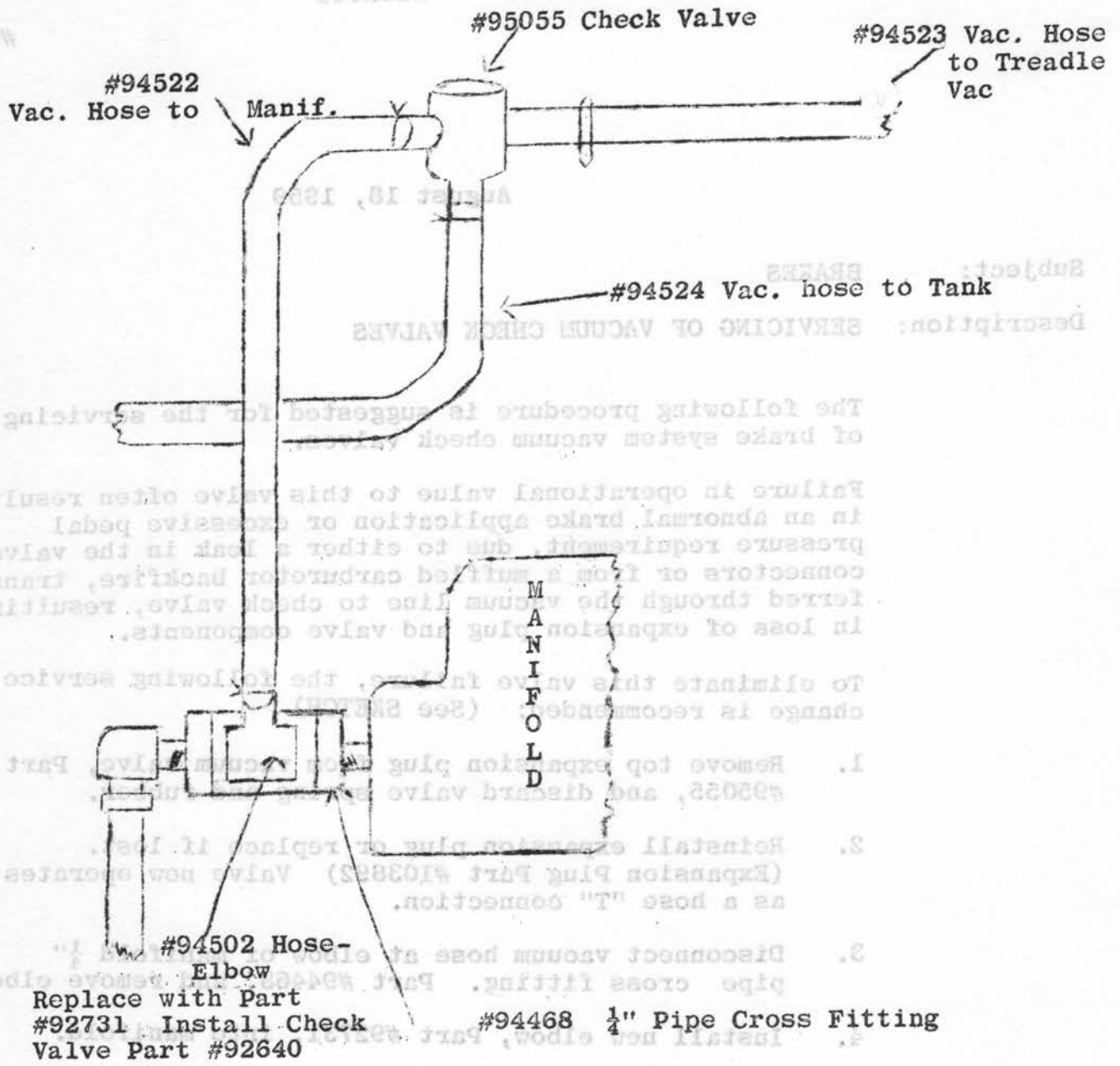
SKETCH

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SERVICING VACUUM CHECK VALVES

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WIS4



- #94502 Hose-Elbow
- Replace with Part #92731
- Install Check Valve Part #92640
- #94468 1/4" Pipe Cross Fitting

SKETCH

continued...

BY: NEW YORK SERVICE DEPARTMENT