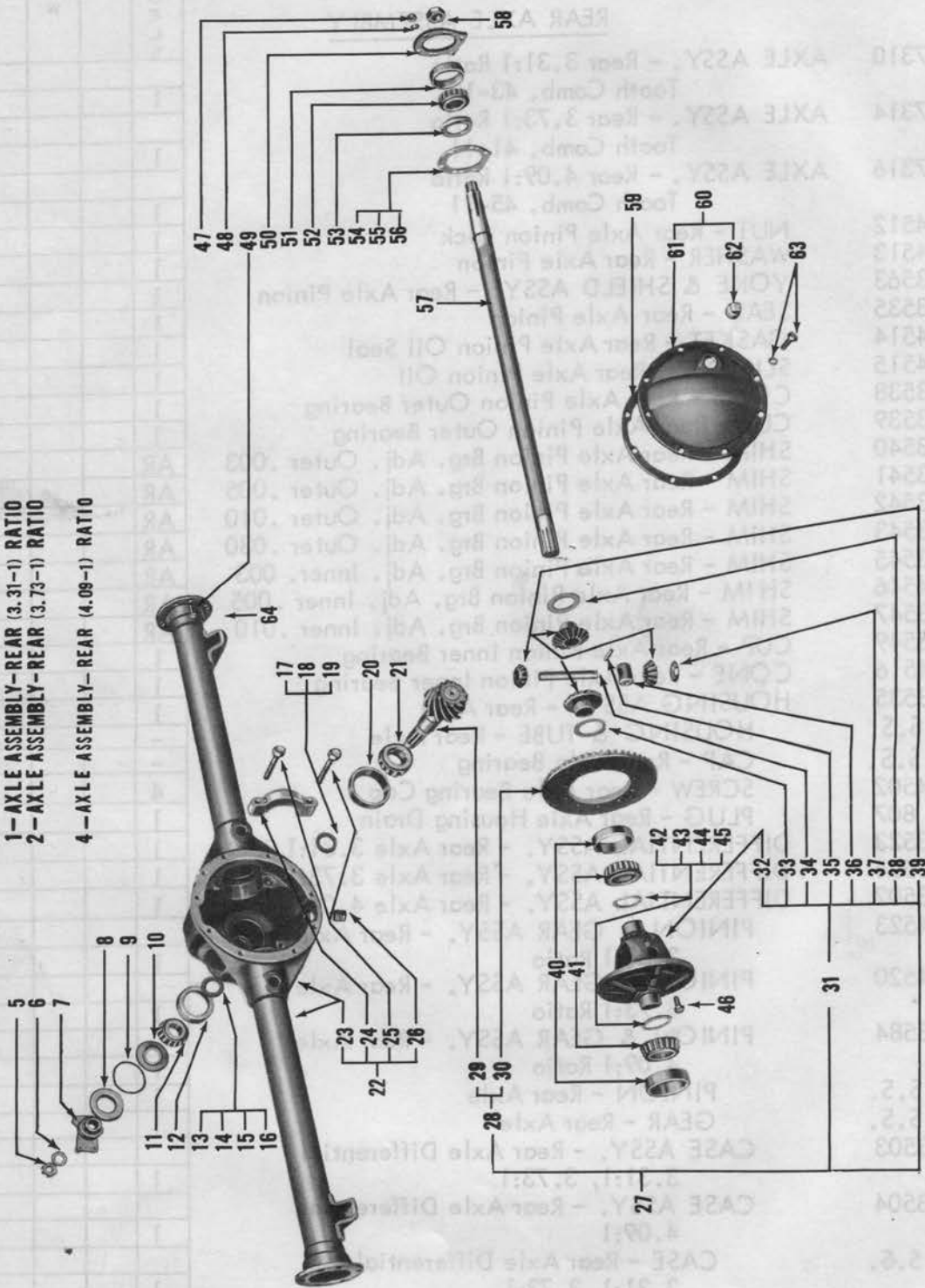


ILLUS. KEY	PART NO.	DESCRIPTION	ALL	1	2	3	4	5
			M O D E L S	A 11	A 12 W	A 12	A 11 E	A 12 E
<u>REAR AXLE ASSEMBLY</u>								
6-1	97310	AXLE ASSY. - Rear 3.31:1 Ratio Tooth Comb. 43-13	1					
6-2	97314	AXLE ASSY. - Rear 3.73:1 Ratio Tooth Comb. 41-11	1					
6-4	97316	AXLE ASSY. - Rear 4.09:1 Ratio Tooth Comb. 45-11	1					
6-5	64512	NUT - Rear Axle Pinion Lock	1					
6-6	64513	WASHER - Rear Axle Pinion	1					
6-7	63563	YOKE & SHIELD ASSY. - Rear Axle Pinion	1					
6-8	63535	SEAL - Rear Axle Pinion	1					
6-9	64514	GASKET - Rear Axle Pinion Oil Seal	1					
6-10	64515	SLINGER - Rear Axle Pinion Oil	1					
6-11	63538	CONE - Rear Axle Pinion Outer Bearing	1					
6-12	63539	CUP - Rear Axle Pinion Outer Bearing	1					
6-13	63540	SHIM - Rear Axle Pinion Brg. Adj. Outer .003	AR					
6-14	63541	SHIM - Rear Axle Pinion Brg. Adj. Outer .005	AR					
6-15	63542	SHIM - Rear Axle Pinion Brg. Adj. Outer .010	AR					
6-16	63543	SHIM - Rear Axle Pinion Brg. Adj. Outer .030	AR					
6-17	63545	SHIM - Rear Axle Pinion Brg. Adj. Inner .003	AR					
6-18	64546	SHIM - Rear Axle Pinion Brg. Adj. Inner .005	AR					
6-19	63547	SHIM - Rear Axle Pinion Brg. Adj. Inner .010	AR					
6-20	63549	CUP - Rear Axle Pinion Inner Bearing	1					
6-21	64516	CONE - Rear Axle Pinion Inner Bearing	1					
6-22	03535	HOUSING ASSY. - Rear Axle	1					
6-23	N.S.S.	HOUSING & TUBE - Rear Axle	-					
6-24	N.S.S.	CAP - Rear Axle Bearing	-					
6-25	64502	SCREW - Rear Axle Bearing Cap	4					
6-26	807	PLUG - Rear Axle Housing Drain	1					
6-27	03523	DIFFERENTIAL ASSY. - Rear Axle 3.31:1 Ratio	1					
	03524	DIFFERENTIAL ASSY. - Rear Axle 3.73:1 Ratio	1					
	03502	DIFFERENTIAL ASSY. - Rear Axle 4.09:1 Ratio	1					
6-28	64523	PINION & GEAR ASSY. - Rear Axle 3.31:1 Ratio	1					
	64520	PINION & GEAR ASSY. - Rear Axle 3.73:1 Ratio	1					
	63584	PINION & GEAR ASSY. - Rear Axle 4.09:1 Ratio	1					
6-29	N.S.S.	PINION - Rear Axle	1					
6-30	N.S.S.	GEAR - Rear Axle	1					
6-31	03503	CASE ASSY. - Rear Axle Differential 3.31:1, 3.73:1	1					
	03504	CASE ASSY. - Rear Axle Differential 4.09:1	1					
6-32	N.S.S.	CASE - Rear Axle Differential 3.31:1, 3.73:1	1					

REAR AXLE ASSEMBLY
ILLUSTRATION NO. 4

- 1—AXLE ASSEMBLY—REAR (3.31-1) RATIO
- 2—AXLE ASSEMBLY—REAR (3.73-1) RATIO
- 4—AXLE ASSEMBLY—REAR (4.09-1) RATIO



REAR AXLE ASSEMBLY
ILLUSTRATION NO. 6

ILLUS. KEY	PART NO.	DESCRIPTION	ALL	1	2	3	4	5
		<u>REAR AXLE ASSEMBLY (Cont'd)</u>						
		AXLE ASSY. - Rear (Cont'd)						
		DIFFERENTIAL ASSY. (Cont'd)						
		CASE ASSY. (Cont'd)						
6-33	N.S.S. 63576	CASE - Rear Axle Differential 4.09:1	1					
		WASHER - Rear Axle Differential						
		Side Gear Thrust	1					
6-34	63510	SHAFT - Rear Axle Differential						
		Pinion Mate	1					
6-35	63509	PIN - Rear Axle Differential Lock	1					
6-36	03507	SPACER - Rear Axle Shaft	1					
6-37	63512	WASHER - Rear Axle Differential						
		Pinion Thrust	2					
6-38	63576	WASHER - Rear Axle Differential						
		Side Gear Thrust	1					
6-39	03505	KIT - Rear Axle Side Gears & Pinion						
		Mate Repair	1					
6-40	63517	CUP - Rear Axle Differential Brg.	2					
6-41	63516	CONE - Rear Axle Differential Brg.	2					
6-42	63519	SHIM - Rear Axle Differential Brg. .003	AR					
6-43	63520	SHIM - Rear Axle Differential Brg. .005	AR					
6-44	63521	SHIM - Rear Axle Differential Brg. .010	AR					
6-45	63522	SHIM - Rear Axle Differential Brg. .030	AR					
6-46	64509	SCREW - Rear Axle Differential Ring Gear						
		to Case	10					
6-47	114942	NUT - Rear Axle Brg. Retainer to Hsg.	12					
6-48	115093	LOCKWASHER - Rear Axle Brg. Ret. to Hsg.	12					
6-49	63554	BOLT - Rear Axle Bearing Ret. to Hsg.	12					
6-50	03506	RETAINER - Rear Axle Bearing	2					
6-51	63561	CUP - Rear Axle	2					
6-52	63560	CONE - Rear Axle Wheel Bearing	2					
6-53	64503	SEAL - Rear Axle Shaft Oil	2					
6-54	63557	SHIM - Rear Axle Wheel Brg. Adj. .005	AR					
6-55	63558	SHIM - Rear Axle Wheel Brg. Adj. .010	AR					
6-56	63559	SHIM - Rear Axle Wheel Brg. Adj. .030	AR					
6-57	64543	SHAFT - Rear Axle	2					
	80294	KEY - Rear Axle Shaft	2					
	80029	WASHER - Rear Axle Shaft	2					
6-58	63550	NUT - Rear Axle Shaft	2					
	103388	COTTER PIN - Rear Axle Shaft	2					
6-59	63587	GASKET - Rear Axle Housing Cover	1					
6-60	63588	COVER ASSY. - Rear Axle Housing	1					
6-61	N.S.S.	COVER - Rear Axle Housing	1					
6-62	103869	PLUG - Rear Axle Filler	1					
6-63	64506	SCREW & LOCKWASHER ASSY. - Rear						
		Axle Housing Cover Mtg.	10					
6-64	191758	FITTING - Rear Axle Wheel Bearing						
		Lubrication	2					

ILLUS. KEY	PART NO.	DESCRIPTION	ALL	1	2	3	4	5
			MODELS	A 11	A 12 W	A 12	A 11 E	A 12 E
<u>REAR AXLE ASSEMBLE - POWER-LOK</u>								
	97311	AXLE ASSY. - Rear 3.31:1 Ratio Powr-Lok Tooth Comb. 43-13	1					
	97315	AXLE ASSY. - Rear 3.73:1 Ratio Powr-Lok Tooth Comb. 41-11	1					
	97317	AXLE ASSY. - Rear 4.09:1 Ratio Powr-Lok Tooth Comb. 45-11	1					
	64512	NUT - Rear Axle Pinion Lock	1					
	64513	WASHER - Rear Axle Pinion	1					
	63563	YOKE & SHIELD ASSY. - Rear Axle Pinion	1					
N.S.S.		YOKE - Rear Axle Pinion	1					
N.S.S.		SHIELD - Rear Axle	1					
	63535	SEAL - Rear Axle Pinion	1					
	64514	GASKET - Rear Axle Pinion Oil Seal	1					
	64515	SLINGER - Rear Axle Pinion Oil	1					
	63538	CONE - Rear Axle Pinion Outer Brg.	1					
	63539	CUP - Rear Axle Pinion Outer Brg.	1					
	63540	SHIM - Rear Axle Pinion Brg. Adj. Outer .003	AR					
	63541	SHIM - Rear Axle Pinion Brg. Adj. Outer .005	AR					
	63542	SHIM - Rear Axle Pinion Brg. Adj. Outer .010	AR					
	63543	SHIM - Rear Axle Pinion Brg. Adj. Outer .030	AR					
	63545	SHIM - Rear Axle Pinion Brg. Adj. Inner .003	AR					
	63546	SHIM - Rear Axle Pinion Brg. Adj. Inner .005	AR					
	63547	SHIM - Rear Axle Pinion Brg. Adj. Inner .010	AR					
	63549	CUP - Rear Axle Pinion Inner Brg.	1					
	64516	CONE - Rear Axle Pinion Inner Brg.	1					
	03535	HOUSING ASSY. - Rear Axle	1					
N.S.S.		HOUSING AND TUBE - Rear	-					
N.S.S.		CAP - Rear Axle Bearing	-					
	64502	SCREW - Rear Axle Bearing Cap	4					
	807	PLUG - Rear Axle Housing Drain	1					
	03526	DIFFERENTIAL ASSY. - Rear Axle 3.31:1	1					
	03527	DIFFERENTIAL ASSY. - Rear Axle 3.73:1	1					
	03509	DIFFERENTIAL ASSY. - Rear Axle 4.09:1	1					
	64523	PINION & GEAR ASSY. - Rear Axle 3.31:1	1					
	64520	PINION & GEAR ASSY. - Rear Axle 3.73:1	1					
	63584	PINION & GEAR ASSY. - Rear Axle 4.09:1	1					
N.S.S.		PINION - Rear Axle	1					
N.S.S.		GEAR - Rear Axle	1					
7-1	03510	CASE ASSY. - Rear Axle Differential Powr-Lok 3.31:1 - 3.73:1	1					
	03511	CASE ASSY. - Rear Axle Differential Powr-Lok 4.09:1	1					
7-2	03530	KIT - Rear Axle Differential Powr-Lok Disc & Plate	1					
7-3	N.S.S.	PLATE - Rear Axle Differential Clutch Friction (Dished)	2					
7-3A	N.S.S.	DISC - Rear Axle Differential Clutch Friction (Dished)	2					

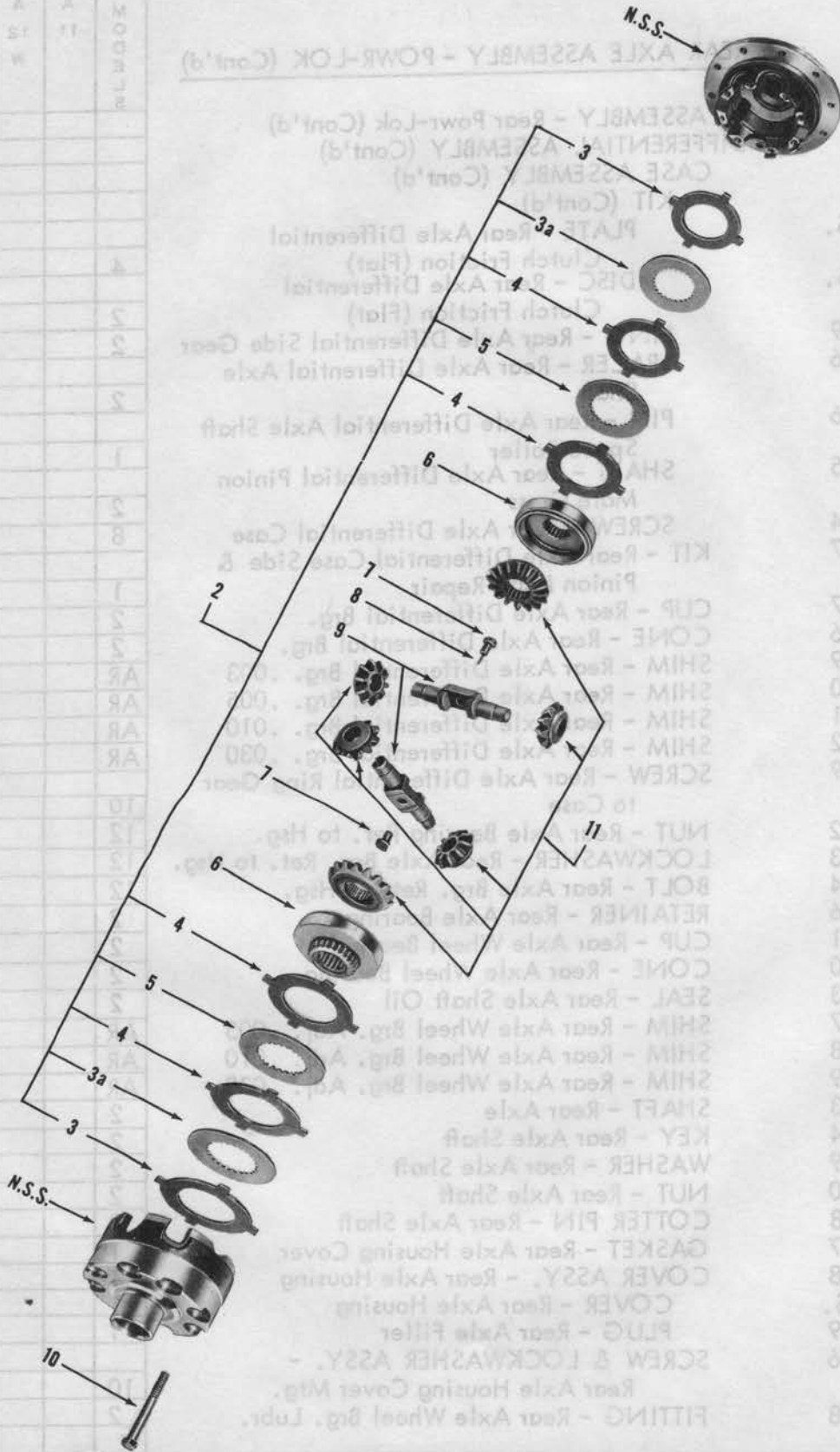
ILLUS. KEY	PART NO.	DESCRIPTION	ALL	1	2	3	4	5
		REAR AXLE ASSEMBLY - POWR-LOK (Cont'd)						
		AXLE ASSEMBLY - Rear Powr-Lok (Cont'd)						
		DIFFERENTIAL ASSEMBLY (Cont'd)						
		CASE ASSEMBLY (Cont'd)						
		KIT (Cont'd)						
7-4	N.S.S.	PLATE - Rear Axle Differential Clutch Friction (Flat)	4					
7-5	N.S.S.	DISC - Rear Axle Differential Clutch Friction (Flat)	2					
7-6	64539	RING - Rear Axle Differential Side Gear	2					
7-7	64536	SPACER - Rear Axle Differential Axle Shaft	2					
7-8	03516	PIN - Rear Axle Differential Axle Shaft Space Roller	1					
7-9	03515	SHAFT - Rear Axle Differential Pinion Mate Cross	2					
7-10	03514	SCREW - Rear Axle Differential Case	8					
7-11	64537	KIT - Rear Axle Differential Case Side & Pinion Mate Repair	1					
	63517	CUP - Rear Axle Differential Brg.	2					
	63516	CONE - Rear Axle Differential Brg.	2					
	63519	SHIM - Rear Axle Differential Brg. .003	AR					
	63520	SHIM - Rear Axle Differential Brg. .005	AR					
	63521	SHIM - Rear Axle Differential Brg. .010	AR					
	63522	SHIM - Rear Axle Differential Brg. .030	AR					
	64509	SCREW - Rear Axle Differential Ring Gear to Case	10					
	114942	NUT - Rear Axle Bearing Ret. to Hsg.	12					
	115093	LOCKWASHER - Rear Axle Brg. Ret. to Hsg.	12					
	63554	BOLT - Rear Axle Brg. Ret. to Hsg.	12					
	03506	RETAINER - Rear Axle Bearing	2					
	63561	CUP - Rear Axle Wheel Bearing	2					
	63560	CONE - Rear Axle Wheel Bearing	2					
	64503	SEAL - Rear Axle Shaft Oil	2					
	63557	SHIM - Rear Axle Wheel Brg. Adj. .005	AR					
	63558	SHIM - Rear Axle Wheel Brg. Adj. .010	AR					
	63559	SHIM - Rear Axle Wheel Brg. Adj. .030	AR					
	64543	SHAFT - Rear Axle	2					
	80294	KEY - Rear Axle Shaft	2					
	80029	WASHER - Rear Axle Shaft	2					
	63550	NUT - Rear Axle Shaft	2					
	103388	COTTER PIN - Rear Axle Shaft	2					
	63587	GASKET - Rear Axle Housing Cover	1					
	63588	COVER ASSY. - Rear Axle Housing	1					
	N.S.S.	COVER - Rear Axle Housing	1					
	103869	PLUG - Rear Axle Filler	1					
	64506	SCREW & LOCKWASHER ASSY. - Rear Axle Housing Cover Mtg.	10					
	191758	FITTING - Rear Axle Wheel Brg. Lubr.	2					

GROUP 4

Parts not illustrated are same as Standard Axle. See Illustration No. 6

AXLE — REAR
PART NO. KEY

1 — POWER-LOK CASE ASSEMBLY



Part No.	Key
1	11942
2	11503
3	6354
3a	6356
3b	6358
4	6357
5	6358
6	6359
7	6360
8	6361
9	6362
10	6363
11	6364

POWER-LOK ASSEMBLY

ILLUSTRATION NO. 7