

ALPHABETICAL INDEX
MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	PAGE NO.
-A-	
AXLE-REAR	4-1
AXLE ASSEMBLY-REAR (3.31:1)	
Taxicab & Marathon	4-2
AXLE ASSEMBLY-REAR (3.31:1) TRAC-LOK	
Taxicab & Marathon	4-4
AXLE ASSEMBLY-REAR (3.54:1)	
Aerobus	4-6
AXLE ASSEMBLY-REAR (3.54:1) POWR-LOK	
Aerobus	4-9
DIFFERENTIAL-KIT	
W/Powr-Lok Axle (3.54:1)	
Aerobus	4-10
W/Standard Axle (3.31:1)	
Taxicab & Marathon	4-3
W/Standard Axle (3.54:1)	
Aerobus	4-7
W/Trac-Lok Axle (3.31:1)	
Taxicab & Marathon	4-5
SHAFT-WHEEL-BOLT ASSEMBLY	
W/Powr-Lok Axle (3.54:1)	
Aerobus	4-11
W/Standard Axle (3.31:1)	
Taxicab & Marathon	4-3
W/Standard Axle (3.54:1)	
Aerobus	4-8
W/Trac-Lok Axle (3.31:1)	
Taxicab & Marathon	4-5
-B-	
BELTS	9-3
6 Cyl. Eng. - Taxicab & Marathon	9-3
8 Cyl. Eng. - Taxicab - Marathon - Aerobus	9-7
BRAKES	5-1
BRAKE-FRONT DISC	
Taxicab & Marathon	5-8
BRAKE ASSEMBLY-FRONT	
Aerobus	5-13
BRAKE ASSEMBLY-DRUM-REAR	
Aerobus	5-13
BRAKE ASSEMBLY-DRUM (SELF ADJUSTING)-REAR	
Taxicab & Marathon	5-10
LINES & FITTINGS-BRAKE	
Aerobus	5-22
Taxicab & Marathon	5-20
PARKING BRAKE	
Aerobus	5-5
Taxicab & Marathon	5-1
PARKING BRAKE CONTROL (AFTER CH. #21479)	
Taxicab-Marathon-Aerobus	5-5A

APPENDIX A

CHASSIS SECTION
ALPHABETICAL INDEX

SERVICE PARTS

ALPHABETICAL INDEX MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	(CONTINUED)	PAGE NO.
-B- Cont'd.		
BRAKES		(CONTINUED)
PEDAL & SUPPORT-POWER BRAKE		
Taxicab-Marathon-Aerobus		5-6
POWER BRAKE ASSEMBLY-DUAL BRAKE		
Taxicab-Marathon-Aerobus		5-17
VACUUM HOSES & FITTINGS-POWER BRAKE		
Taxicab-Marathon-Aerobus		5-24
-C-		
COOLING & HEATING		9-1
FAN-PULLEY & BELT ARRANGEMENTS		
6 Cyl. Eng.-Taxicab & Marathon		9-3
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		9-7
HOSES & FITTINGS-DASH HEATER		
Taxicab-Marathon-Aerobus		9-7
HOSES & FITTINGS-FLOOR HEATER		
Taxicab-Marathon-Aerobus		9-8
MOUNTING-RADIATOR & SUPPORT		
Taxicab-Marathon-Aerobus		9-1
RADIATOR		
Taxicab-Marathon-Aerobus		9-1
SHROUD-FAN		
Taxicab-Marathon-Aerobus		9-3
-E-		
ELECTRICAL-CHASSIS		16-1
ALTERNATOR ASSEMBLY		
Taxicab-Marathon-Aerobus		16-8
BATTERY & FRONT MOUNTED BATTERY CARRIER INSTALLATION		
Taxicab-Marathon-Aerobus		16-17
COIL-IGNITION		
6 Cyl. Eng.-Taxicab & Marathon		16-11
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-11
CONTROLLED SPARK WIRING SYSTEM-AUTO. TRANS.		
(C.E.C.)-Taxicab-Marathon-Aerobus		16-12
DISTRIBUTOR ASSEMBLY		
6 Cyl. Eng.-Taxicab & Marathon		16-4
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-6
HORNS & RELAY		
Taxicab-Marathon-Aerobus		16-14
KICKDOWN SWITCH & WIRING INSTALLATION		
Taxicab-Marathon-Aerobus		16-16
MOUNTING-ALTERNATOR		
6 Cyl. Eng.-Taxicab & Marathon		16-9
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-9
MOUNTING-STARTING MOTOR		
Taxicab-Marathon-Aerobus		16-3

ALPHABETICAL INDEX
MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	(CONTINUED)	PAGE NO.
-E- Cont'd.		
ELECTRICAL-CHASSIS		(CONTINUED)
SENDING UNITS-ENGINE		
Taxicab-Marathon-Aerobus		16-14
SPARK PLUG & IGNITION CABLES		
6 Cyl. Eng.-Taxicab & Marathon		16-11
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-11
STARTING MOTOR ASSEMBLY		
Taxicab-Marathon-Aerobus		16-1
VOLTAGE REGULATOR ASSEMBLY		
6 & 8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-10
WIRING & MOUNTING PARTS-ENGINE COMPARTMENT		
6 & 8 Cyl. Eng.-Taxicab-Marathon-Aerobus		16-15
ENGINE		10-1
ENGINE ASSEMBLY		
6 Cyl. Eng.-Taxicab & Marathon		10-4
Block-Exploded		10-6
Head & Manifold		10-4
8 Cyl. Eng.-Taxicab & Marathon		10-11
Block-Exploded		10-15
Crankshaft, Camshaft & Oil Pan.		10-13
Head & Manifold		10-11
8 Cyl. Eng.-Aerobus		10-19
Block-Exploded		10-21
Crankshaft, Camshaft & Oil Pan.		10-19
Head & Manifold		10-19
MOUNTING-ENGINE FRONT		
6 Cyl. Eng.-Taxicab & Marathon		10-1
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		10-2
MOUNTING-ENGINE REAR		
6 & 8 Cyl. Eng.-Taxicab-Marathon-Aerobus		10-3
EXHAUST SYSTEM		15-1
6 & 8 Cyl. Eng.-Taxicab & Marathon		15-1
8 Cyl. Eng.-Aerobus		15-3
-F-		
FILTER		17-1
OIL FILTER		
6 & 8 Cyl. Eng.-Taxicab-Marathon-Aerobus		17-1
FRAME		1-1
BUMPER-FRONT & REAR		
Taxicab-Marathon-Aerobus		1-9
FRAME ASSEMBLY		
120" & 129" W.B.-Taxicab & Marathon.		1-1
189" W.B.-Aerobus		1-5
FUEL SYSTEM		14-1
A.I.R. AIR PIPE, HOSE & TUBE INSTALLATION		
6 Cyl. Eng.-Taxicab & Marathon		14-23

APPENDIX A

CHASSIS SECTION
ALPHABETICAL INDEX

SERVICE PARTS

ALPHABETICAL INDEX

MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	(CONTINUED)	PAGE NO.
-F- Cont'd.		
FUEL SYSTEM	(CONTINUED)	
A.I.R. AIR PIPE, VALVE & HOSE INSTALLATION		
8 Cyl. Eng.—Aerobus		14-26
A.I.R. PUMP AND MOUNTING		
8 Cyl. Eng.—Aerobus		14-25
A.I.R. PUMP DIVERTER VALVE & MOUNTING		
6 Cyl. Eng.—Taxicab & Marathon		14-23
AIR CLEANER—AUTO. CHOKE & CARBURETOR		
6 Cyl. Eng.—Taxicab & Marathon		14-1
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		14-3
AIR HEAT STOVE—CARBURETOR		
6 Cyl. Eng.—Taxicab & Marathon		14-1
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		14-4
CARBURETOR ASSEMBLY		
6 Cyl. Eng.—Taxicab & Marathon		14-5
Choke Parts		14-5
Float Bowl Parts		14-5
Throttle Body Parts		14-6
8 Cyl. Eng.—Taxicab & Marathon		14-7
Choke Parts		14-7
Float Bowl Parts		14-7
Throttle Body Parts		14-8
8 Cyl. Eng.—Aerobus		14-9
Air Horn Parts		14-9
Choke Parts		14-9
Float Bowl Parts		14-9
Throttle Body Parts		14-10
CRANKCASE VENTILATION		
6 Cyl. Eng.—Taxicab & Marathon		14-1
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		14-3
EVAPORATIVE EMISSION CONTROL SYSTEM—FUEL TANK		
Taxicab—Marathon—Aerobus		14-20
LINES & FITTINGS—FUEL		
Taxicab—Marathon—Aerobus		14-19
PUMP INSTALLATION—FUEL		
6 Cyl. Eng.—Taxicab & Marathon		14-12
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		14-12
TANK & SUPPORTS—FUEL		
Taxicab—Marathon—Aerobus		14-17
THROTTLE & ACCELERATOR LINKAGE—CARBURETOR		
6 Cyl. Eng.—Taxicab & Marathon		14-13
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		14-15
-H-		
HUB—DRUM—ROTOR—WHEEL & COVER (FRONT & REAR)		6-1
Taxicab—Marathon—Aerobus		6-1
BEARING—FRONT WHEEL		
Taxicab—Marathon—Aerobus		6-1
SEAL—FRONT WHEEL GREASE		
Taxicab—Marathon—Aerobus		6-1

ALPHABETICAL INDEX
MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	(CONTINUED)	PAGE NO.
-P-		
PROPELLER SHAFT ASSEMBLY		13-1
Aerobus		13-1
Taxicab & Marathon		13-1
-S-		
STEERING		7-1
GEAR ASSEMBLY-STEERING		
Power-Taxicab-Marathon-Aerobus		7-3
Standard-Taxicab & Marathon		7-1
HOSES-POWER STEERING HOSES		
Taxicab-Marathon-Aerobus		7-7
LINKAGE-STANDARD & POWER STEERING		
Taxicab-Marathon-Aerobus		7-7
MOUNTING-POWER STEERING PUMP		
6 Cyl. Eng.-Taxicab & Marathon		7-10
8 Cyl. Eng.-Taxicab-Marathon-Aerobus		7-11
PUMP ASSEMBLY-POWER STEERING		
Taxicab-Marathon-Aerobus		7-9
STEERING COLUMN		8-1
Taxicab-Marathon-Aerobus		8-1
MOUNTING-STEERING COLUMN		
Taxicab-Marathon-Aerobus		8-5
WHEEL ASSEMBLY-STEERING		
Taxicab-Marathon-Aerobus		8-4
SUSPENSION-FRONT		2-1
ARM-STEERING		
Aerobus		2-4
ARM & BUSHING-LOWER CONTROL		
Taxicab-Marathon-Aerobus		2-5
ARM & JOINT ASSEMBLY-LOWER STEERING		
Taxicab & Marathon		2-4
ARM & SHAFT ASSEMBLY-UPPER CONTROL		
Taxicab-Marathon-Aerobus		2-2
KNUCKLE-STEERING		
Taxicab & Marathon		2-4
Aerobus		2-4
SHOCK ABSORBER		
Taxicab-Marathon-Aerobus		2-5
SOCKET ASSEMBLY-LOWER CONTROL ARM		
Aerobus		2-7
Taxicab & Marathon (Lower Ball Joint Asm.)		2-4
SOCKET ASSEMBLY-UPPER CONTROL ARM		
Taxicab-Marathon-Aerobus		2-4
SPRING-COIL		
Taxicab-Marathon-Aerobus		2-5
STABILIZER BAR		
Taxicab-Marathon-Aerobus		2-2

APPENDIX A

CHASSIS SECTION
ALPHABETICAL INDEX

SERVICE PARTS

ALPHABETICAL INDEX MAJOR CHASSIS SERVICE PARTS

DESCRIPTION	(CONTINUED)	PAGE NO.
SUSPENSION—REAR		3-1
KIT—HELPER SPRINGS		
Taxicab & Marathon		3-3
SHOCK ABSORBER		
Taxicab—Marathon—Aerobus		3-1
SPRING—REAR		
Aerobus		3-3
Taxicab & Marathon		3-1

—T—

TRANSMISSION		12-1
AUTO. TRANS.—DUAL RANGE		
6 & 8 Cyl. Eng.—Taxicab—Marathon—Aerobus		12-1
Adapter & Bushing Assembly		12-1
Case Assembly		12-1
Clutches		12-3
Driven Shaft, Sun Gear & Ring Gear		12-5
Extension Housing		12-1
Front Pump		12-1
Front Servo & Front Brake Band		12-6
Gasket Kit		12-11
Governor		12-5
Manual Control & Parking Linkage		12-7
Oil Pan & Oil Tubes		12-3
Rear Servo & Rear Brake Band		12-7
Valve Bodies		12-7
CONTROLLED SPARK VACUUM INSTALLATION—AUTO. TRANS.		
6 Cyl. Eng.—Taxicab & Marathon		12-17
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		12-17
DIAPHRAGM CONTROL ASSEMBLY		
Taxicab—Marathon—Aerobus		12-11
DIAPHRAGM VACUUM CONTROL INSTALLATION—AUTO. TRANS.		
6 Cyl. Eng.—Taxicab & Marathon		12-14
8 Cyl. Eng.—Taxicab—Marathon—Aerobus		12-14
HOUSING—TORQUE CONVERTER		
Taxicab—Marathon—Aerobus		12-11
LINES—TRANSMISSION OIL COOLER		
Taxicab—Marathon—Aerobus		12-14
MOUNTING—AUTO. TRANS.		
Taxicab—Marathon—Aerobus		12-11
SHIFT CONTROL RODS—AUTO. TRANS.		
Taxicab—Marathon—Aerobus		12-17
Taxicab—Marathon—Aerobus		
(After CH #20916)		12-19
SPEEDOMETER & TAXI GEARS		
Taxicab—Marathon—Aerobus		12-12
TORQUE CONVERTER		
Taxicab—Marathon—Aerobus		12-11